

Supplementary Material

An efficient and scalable synthesis of thiazolo ring fused 2-pyridones using flow chemistry

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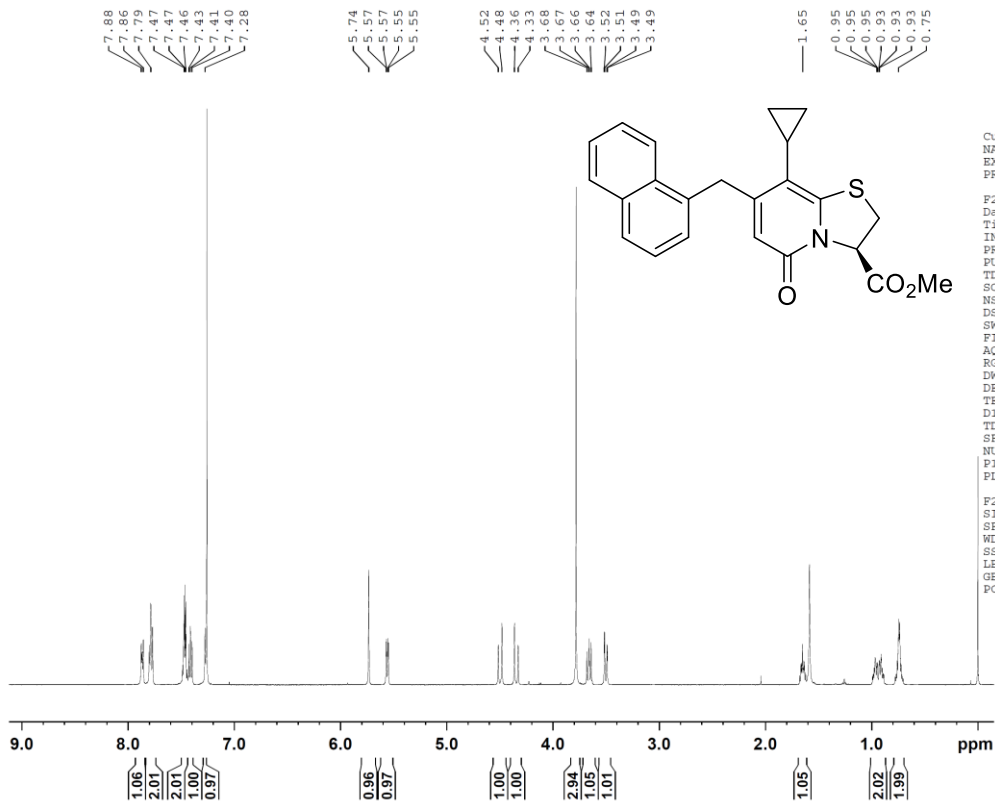
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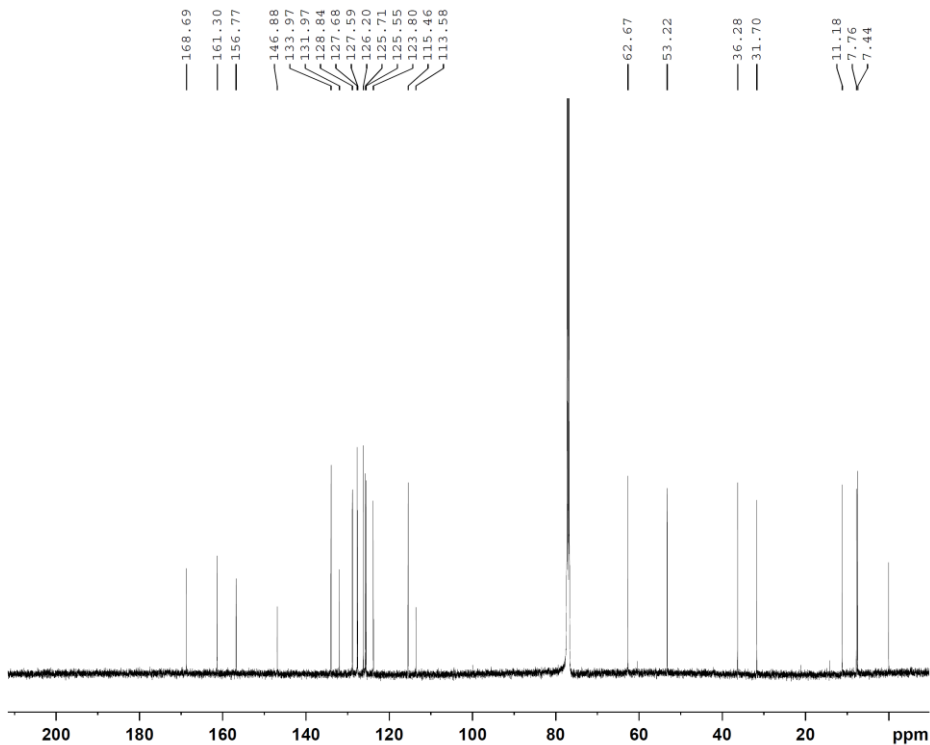
C10 from flow synthesis:

¹H NMR:

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 DS 2
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 FIDRES 0.305176 Hz
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 RG 8.75
 DW 50.000 usec
 DE 10.00 usec
 TE 298.0 K
 D1 1.00000000 sec
 TD0 1
 SFO1 500.1330885 MHz
 NUC1 1H
 P1 12.00 usec
 PLW1 8.48099995 W

F2 - Processing parameters
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 WDW EM
 SSB 0
 LB 0.30 Hz
 GB 0
 PC 1.00

¹³C NMR:

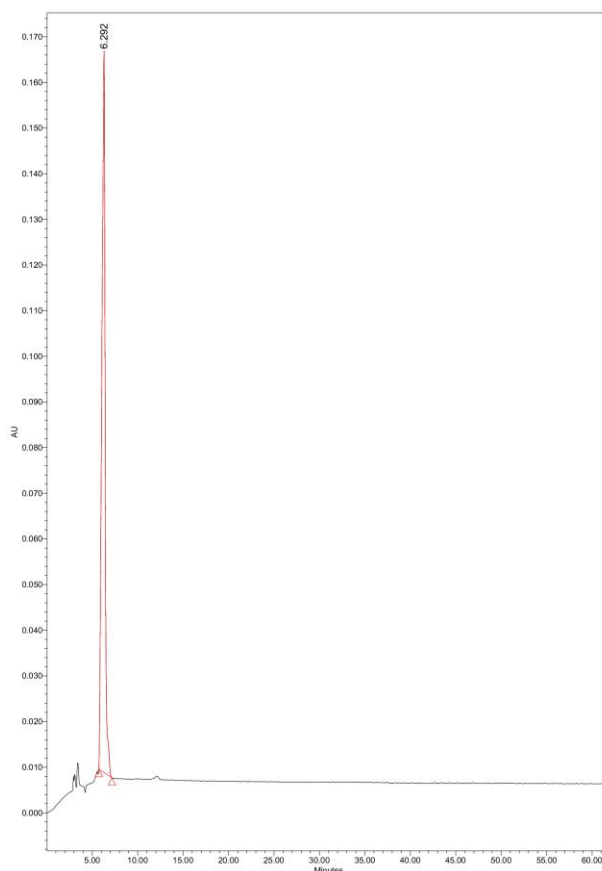
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 D1 2.00000000 sec
 D11 0.03000000 sec
 TD0 1
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 NUC1 13C
 P1 10.00 usec
 PLW1 54.32600021 W
 SFO2 500.1320005 MHz
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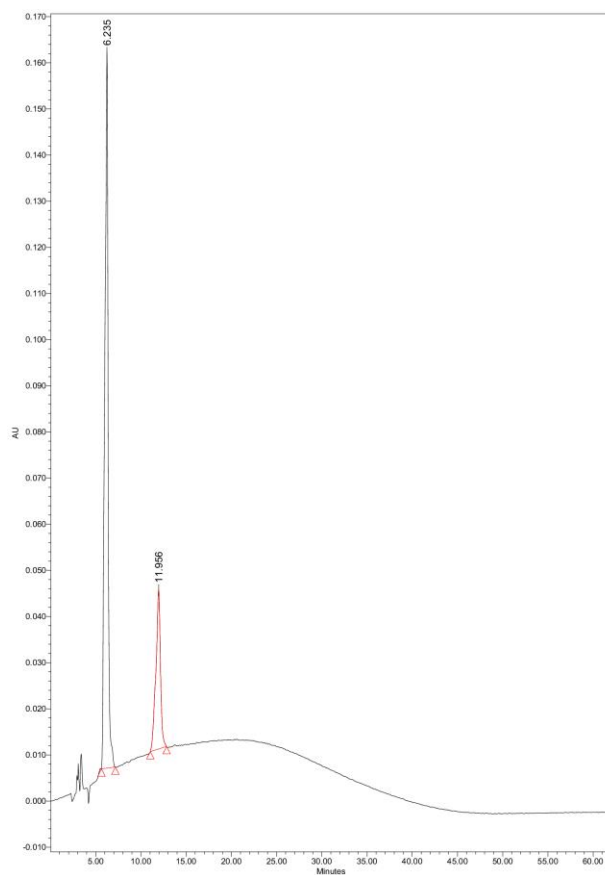
F2 - Processing parameters
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Chiral HPLC traces:

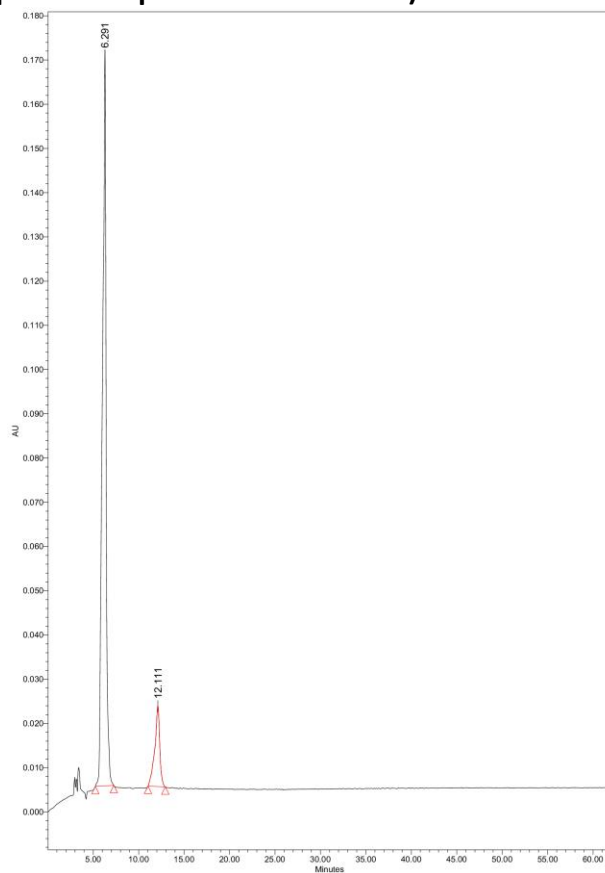
Chiral HPLC of cyclopropyl thiazoline **11** was carried out using a Diacel Chiracel OD-H (250 x 4.6 mm) column and eluting isocratically (Hexane:ⁱPrOH 90:10) at ambient temperature, then detected by UV at 254 nm. Injection was 10 μ L at 1 mg/mL in CHCl_3 . Chiral HPLC of pyridone **13** was carried out using a Lux 5 μ m i-amylose-1 (250 x 4.6 mm) column and eluting on a gradient (ⁱPrOH 30:70 to 100% hexane) at ambient temperature, then detected by UV at 254 nm. Injection was 10 μ L at 1 mg/mL in MeOH.

Thiazoline (pure):

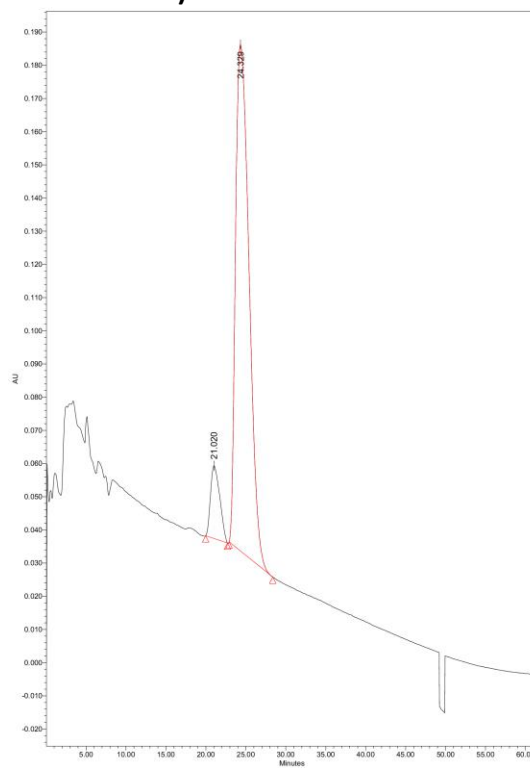
Supporting Figure 1. Chiral HPLC trace of thiazoline **12**, as used for MWI and flow syntheses. *ee* of the mixture = 100%, $[\alpha]_D +83^\circ$ (c 0.5, CHCl_3)

Thiazoline (epimerized):

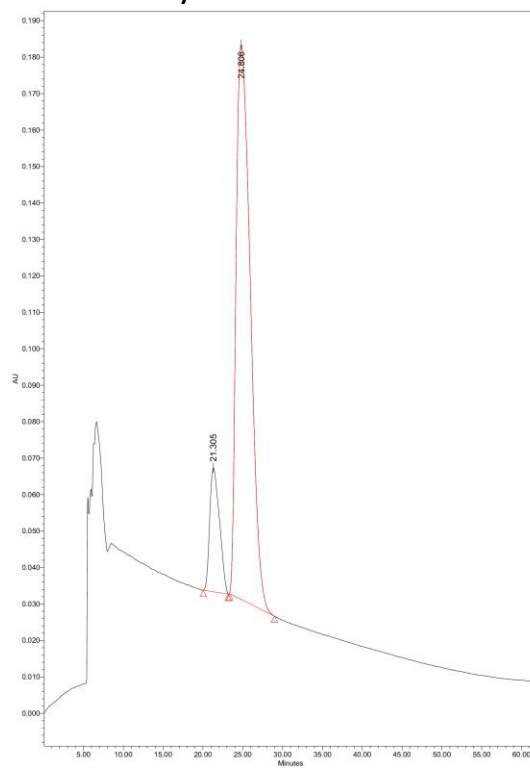
Supporting Figure 2. Thiazoline **12** post-epimerization, demonstrating that *R* and *S* forms can be distinguished. *ee* of the mixture = 52%, $[\alpha]_D +44^\circ$ (c 0.5, CHCl_3).

Thiazoline (mixture of enantiopure and epimerized thiazoline):

Supporting Figure 3. Mixture of pure and epimerised thiazoline **12** confirms the identity of the peaks. *ee* of the mixture = 74% (c 0.5, CHCl₃).

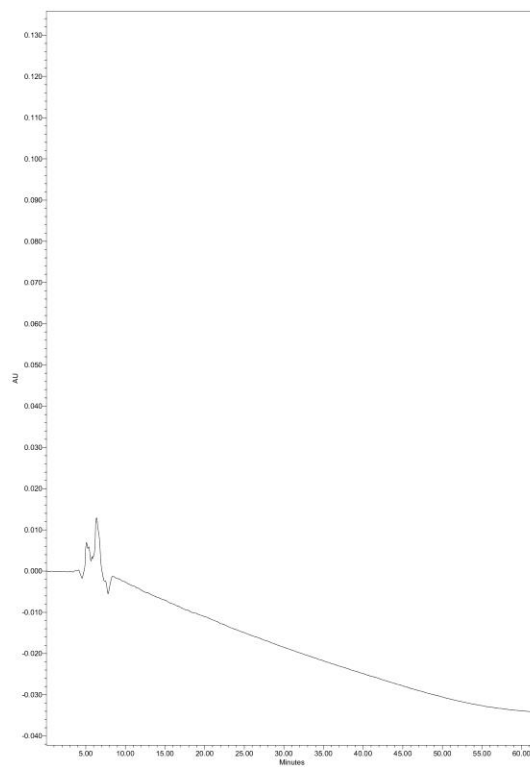
2-Pyridone 13 (Prepared using MWI conditions):

Supporting Figure 4. Enantiopurity of pyridone **13**, as synthesised by MWI. *ee* of the mixture = 82%, $[\alpha]_D -188^\circ$ (c 0.5, CHCl_3).

2-Pyridone 13 (Prepared under flow conditions):

Supporting Figure 5. Enantiopurity of pyridone **13**, as synthesised by flow. *ee* of the mixture = 73%, $[\alpha]_D -146^\circ$ (c 0.5, CHCl_3).

MeOH blank injection (baseline control)



Supporting Figure 6. Blank Injection of MeOH to account for the HPLC baseline.