Supplementary Material

Novel process for preparing substantially pure Letrozole

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$^1$H, $^{13}$C spectral data of Compound 15
$^1$H, $^{13}$C Spectral data of Compound 12

![Spectral data of Compound 12](image)
$^1$H, $^{13}$C Spectral data of Compound 11
$^1$H, $^{13}$C Spectral data of Compound 17
$^{1}H$, $^{13}C$ Spectral data of Letrozole 1