## Supplementary Material

# An improved, gram-scale synthesis of protected 3-haloazetidines: Rapid diversified synthesis of azetidine-3-carboxylic acids 

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210 & 200 & 190 & 180 & 170 & 160 & 150 & 140 & 130 & 120 & 110 & 100 & 90 & 80 & 70 & 60 & 50 & 40 & 30 & 20 & 10 & 0 & -10
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## X-ray Crystallography for Compound 33

The X-ray diffraction data were measured on Bruker D8 Venture PHOTON 100 CMOS system equipped with a Cu K ${ }_{\alpha}$ INCOATEC ImuS micro-focus source ( $\lambda=1.54178$ Å). Indexing was performed using Apex3 [1]. Data integration and reduction were performed using SaintPlus 6.01 [2]. Absorption correction was performed by multi-scan method implemented in SADABS [3]. Space group was determined using XPREP implemented in APEX3 [1]. Structure was solved using SHELXT [4] and refined using SHELXL-2017 [5-7] (full-matrix leastsquares on $\mathrm{F}^{2}$ ) through OLEX2 interface program [8]. All non-hydrogen atoms were refined anisotropically. Hydrogen atoms were placed in geometrically calculated positions and were included in the refinement process using riding model with isotropic thermal parameters. $-\mathrm{CF}_{3}$ group was modeled as disordered over two positions and was refined using restraints. Crystal data and refinement conditions are shown in Table 1.
[1] Bruker (2017). APEX3 (Version 2015.9). Bruker AXS Inc., Madison, Wisconsin, USA.
[2] Bruker (2017) SAINT V8.35A. Data Reduction Software.
[3] Sheldrick, G. M. (1996). SADABS. Program for Empirical Absorption
Correction. University of Gottingen, Germany.
[4] Sheldrick, G. M. (2015) "SHELXT - Integrated space-group and crystal structure determination" Acta Cryst. A71, 3-8
[5] Sheldrick, G.M. (1990) Acta Cryst. A46, 467-473
[6] Sheldrick, G. M. (2008) Acta Cryst. A64, 112-122.
[7] G.M. Sheldrick (2015) "Crystal structure refinement with SHELXL", Acta Cryst., C71, 3-8
[8] Dolomanov, O.V.; Bourhis, L.J.; Gildea, R.J.; Howard, J.A.K.; Puschmann, H., OLEX2: A complete structure solution, refinement and analysis program (2009). J. Appl. Cryst., 42, 339-341.


Figure S1. Asymmetric unit of YJ_1_245_2. Anisotropic displacement parameters were drawn at $50 \%$ probability. $\mathrm{CF}_{3}$ group is disordered over two positions.

Table S1. Crystal data and structure refinement for YJ_1_245_2.

| Identification code | YJ_1_245_2 |
| :---: | :---: |
| CCDC\# | 1826005 |

Empirical formula
$\mathrm{C}_{10} \mathrm{H}_{13} \mathrm{~F}_{3} \mathrm{~N}_{2} \mathrm{O}_{2} \mathrm{~S}$
Formula weight 282.28

Temperature/K 99.99

Crystal system monoclinic
Space group
$\mathrm{P} 2_{1} / \mathrm{c}$
$a / A ̊$
12.4840(2)
b/Å
10.2765(2)
c/Å
10.8302(2)
$\alpha /{ }^{\circ}$
$\beta /{ }^{\circ}$
110.1610(10)

| $\gamma /{ }^{\circ}$ | 90 |
| :---: | :---: |
| Volume/Å ${ }^{3}$ | 1304.29(4) |
| Z | 4 |
| $\rho_{\text {calc }} \mathrm{g} / \mathrm{cm}^{3}$ | 1.438 |
| $\mu / \mathrm{mm}^{-1}$ | 2.553 |
| F(000) | 584.0 |
| Crystal size/mm ${ }^{3}$ | $0.116 \times 0.058 \times 0.045$ |
| Radiation | CuK ${ }^{(\lambda=1.54178) ~}$ |
| $2 \Theta$ range for data collection/ ${ }^{\circ}$ | - 7.544 to 148.818 |
| Index ranges | $-15 \leq h \leq 15,-12 \leq k \leq 12,-13 \leq 1 \leq 13$ |
| Reflections collected | 19918 |
| Independent reflections | 2659 [ $\left.\mathrm{inint}=0.0450, \mathrm{R}_{\text {sigma }}=0.0211\right]$ |
| Data/restraints/parameters | 2659/118/246 |
| Goodness-of-fit on $\mathrm{F}^{2}$ | 1.069 |
| Final R indexes [ $1>=2 \sigma(\mathrm{l})$ ] | $\mathrm{R}_{1}=0.0287, \mathrm{wR}_{2}=0.0644$ |
| Final R indexes [all data] | $\mathrm{R}_{1}=0.0369, w \mathrm{R}_{2}=0.0682$ |
| Largest diff. peak/hole /e $\AA^{-3}$ | 0.22/-0.27 |


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[^1]:    $\left.\begin{array}{lllllllllllllllllllllllll}210 & 200 & 190 & 180 & 170 & 160 & 150 & 140 & 130 & 120 & 110 & 100 \\ \mathrm{f} 1(\mathrm{ppm})\end{array}\right)$

[^2]:    $\left.\begin{array}{lllllllllllllllllllllllll}210 & 200 & 190 & 180 & 170 & 160 & 150 & 140 & 130 & 120 & 110 & 100 \\ \mathrm{f} 1(\mathrm{ppm})\end{array}\right)$

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