Diastereoselective conjugate addition of (R)-4-phenyl-2-oxazolidinone to dialkyl alkylidenemalonates

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Abstract
The addition of the potassium salt of (R)-4-phenyl-2-oxazolidinone to dialkyl alkylidenemalonates under various conditions is reported. Very good diastereoselectivities (> 90% de) were obtained in several cases. Conversion of one of the adducts to the β-amino acid (S)-β-leucine was achieved in two straightforward steps.

Keywords: Amino acids, asymmetric synthesis, malonates, nucleophilic addition, oxazolidinone

Introduction

β-Amino acids are components or precursors of many bioactive substances and thus methods for their asymmetric synthesis have been developed using various strategies. Among these, approaches involving an aza-Michael reaction have often been used. In this process, the asymmetric induction may come either from a chiral nitrogen nucleophile, or from a chiral conjugate electrophile, or from a chiral ligand, employed either stoichiometrically or catalytically.

We previously reported the highly diastereoselective conjugate addition of (R)- and (S)-4-phenyl-2-oxazolidinone to nitroalkenes. The corresponding adducts then served as precursors to enantiopure β-amino acids, 1,2-diamines, and amines, which were obtained after modification of the nitro function and cleavage of the oxazolidinone moiety to release an amine function. In this article, we report the results obtained in the conjugate addition of (R)-4-phenyl-2-oxazolidinone to dialkyl alkylidenemalonates, leading to precursors of β-amino acids.
Results and Discussion

Preliminary attempts to perform the conjugate addition of the potassium salt of 4-phenyl-2-oxazolidinone 1 to alkenes activated by only one ester function, methyl crotonate and methyl cinnamate were unsuccessful. It should be noted that the conjugate addition of 2-oxazolidinone to methyl acrylate, catalyzed by either 1,8-diazabicyclo[5.4.0]undec-7-ene (DBU)\textsuperscript{20} or tetramethylammonium fluoride\textsuperscript{21} has been reported. In our case, it was obvious that more activated electrophiles had to be employed, and dialkyl alkylidenemalonates 2 were then tested. Compounds 2 were obtained from commercial sources or prepared from dimethyl malonate, according to reported procedures,\textsuperscript{22,23} and several conjugate additions were then performed (Scheme 1).

![Scheme 1](image)

Scheme 1. Conjugate addition of (R)-4-phenyl-2-oxazolidinone 1 to dialkyl alkylidenemalonates.

The potassium salt of oxazolidinone 1 was generated in THF at 0 °C by addition of potassium tert-butoxide, either in the presence of 18-crown-6 or not. After 30 min at 0 °C, the suspension obtained was cooled at −78 °C, and a solution of dialkyl alkylidenemalonate in THF was added. In the first experiments, the temperature was allowed to reach room temperature; however, in these conditions, no adduct was isolated, which was attributed to a retroaddition at room temperature. Three different conditions were then employed in the other experiments: The reaction mixture was stirred at −78 °C for 1–6 h and then hydrolyzed (method A); or the reaction mixture was stirred at −78 °C for 1 h, then stirred at −20 °C for 1 h (method B) or for 12 h (method C) and then hydrolyzed (Table 1).

Unlike the conjugated mono-esters, most tested dialkyl alkylidenemalonates reacted with the salt of oxazolidinone 1, and several reactions proceeded with diastereomeric excesses (de) of 90% or more. The diastereoselectivity depended on the nature of the R group. Hence, good diastereoisomeric excesses were obtained starting from compounds 2 where R = isopropyl, cyclohexyl and phenyl, but not from compound 2a, where R = methyl, a smaller group. This suggested that the diastereofacial selectivity improved when the R group was more sterically demanding. However, no reaction was observed starting from a malonate bearing the more crowded tert-butyl group (entry 8).

In several cases where the reaction mixture was maintained at −78 °C, the yields were poor, owing to incomplete additions (entries 1, 9 and 11). Adding one equivalent of 18-crown-6 improved the yield, but had a negative impact on the diastereoselectivity (entry 2). The yield was usually
better when the temperature was raised to -20 °C prior to the addition of water. However, the reaction was still incomplete after 12 h in some cases (entries 3 and 4).

Table 1. Preparation of oxazolidinones 3

<table>
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<th>Entry</th>
<th>R</th>
<th>R’</th>
<th>Product</th>
<th>18-Crown-6 (equiv)</th>
<th>De&lt;sup&gt;d&lt;/sup&gt;</th>
<th>Yield (%)</th>
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<sup>a</sup> Method A (see text).  <sup>b</sup> Method B (see text).  <sup>c</sup> Method C (see text).  <sup>d</sup> Diastereomeric excess determined by 1H NMR.

The major diastereoisomer of adduct 3h, obtained from (R)-4-phenyl-2-oxazolidinone and dimethyl benzylidenemalonate was isolated by crystallization and single crystal X-ray diffraction studies established the configuration of the newly created stereogenic center as S (Figure 1).

**Figure 1.** Molecular structure of the major diastereoisomer of adduct 3h. Displacement ellipsoids are drawn at the 30% probability level.
Adducts 3 are potential precursors to the corresponding $\beta$-amino acids, and it is worthy of note that oxazolidinone esters have been previously used as intermediates in the stereoselective syntheses of $\beta$-amino acids. The two steps needed to obtain a $\beta$-amino acid from an adduct 3 are firstly the conversion of the diester moiety to a single carboxylic acid via an acidic hydrolysis followed by a decarboxylation, and secondly the cleavage of the oxazolidinone moiety leading to an amine function.

As an example of such transformation, compound 3e was efficiently converted to the $\beta$-amino acid 5 in two steps. Thus, 3e was first heated in 6 N HCl for 15 h at 100 °C, leading to the acid 4 in 53% yield, after two recrystallizations from diethyl ether. It should be noted that an attempt to hydrolyze the ester functions under basic conditions (LiOH, THF/H₂O) resulted in retroaddition leading to oxazolidinone 1. The cleavage of the oxazolidinone ring was then cleanly realized by treating 4 with lithium in liquid ammonia, affording 3-amino-4-methylpentanoic acid ($\beta$-leucine, 5) in 77% yield.

The specific rotations reported for various samples of $\beta$-leucine have been recently compiled. The specific rotation of 5 ($\{\alpha\}_D$ ° 20 = -49.6. c 0.4, water) was in accord with those reported for the $S$ isomer [lit. ° 53 (c 2.0, water)]. Thus the absolute chemistry of the stereogenic center created in the conjugate addition step is $S$, and the ee is 93%.

![Scheme 2](image)

**Scheme 2.** Two-step conversion of adduct 3e to (S)-$\beta$-leucine (5).

A postulated 8-membered transition state leading to the observed major isomer is indicated in the Scheme 3. It involves an attack on the Re face of the electrophile. The side chain group of the alkylidene malonate is in a pseudo-equatorial position, which takes into account the fact that the selectivity was enhanced as the side chain group was bulkier. Similar transition states have been postulated for reactions of oxazolidinone anions with other electrophiles.29,30
Scheme 3. Postulated transition state for the formation of the major adduct.

Conclusions

In summary, the potassium salt of (R)-4-phenyl-2-oxazolidinone reacts with dialkyl alkylidene-malonates to afford the corresponding conjugate addition products. The diastereoselectivity of the reaction was better for electrophiles having more sterically demanding side chain groups, and diastereomeric excesses of 90% or more were obtained in several cases; although an electrophile bearing a bulky tert-butyl side chain was unreactive. The adduct obtained from the reaction involving dimethyl 2-(2-methylpropylidene)malonate was converted in two steps to the amino acid (S)-β-leucine, thus showing that the method permits a valuable enantioselective synthesis of the biologically important β-amino acids.

Experimental Section

General. 1H and 13C NMR spectra were recorded on a Bruker Advanced 400 spectrometer and chemical shifts are reported in ppm downfield from TMS for 1H and 13C NMR. IR spectra were recorded on a Perkin Elmer System 2000 FT-IR (liquid films or KBr pellets for solids). MS were recorded on a Mariner ESI TOF (Perseptive Biosystems) mass spectrometer. Mps were determined on a Büchi B-540 apparatus. HRMS were performed at the Service de Spectrométrie de Masse, ICSN, CNRS, Gif-sur-Yvette. Chromatographies were carried out using a CombiFlash system (Teledyne ISCO). TLCs were developed on silica gel 60F254 plates, with detection by UV light and by an ethanol solution of phosphomolybdic acid. THF was freshly distilled on sodium-benzophenone.

General procedure for the conjugate addition of (R)-4-phenyl-2-oxazolidinone to dialkyl alkylidene-malonates. (R)-4-Phenyl-1,3-oxazolidin-2-one (1.0 mmol) and potassium tert-butoxide (1.0 mmol), were prepared in a flask under argon atmosphere, cooled at 0 °C. THF (8 mL) was added and the white suspension obtained was stirred at 0 °C for 30 min and then cooled to -78 °C. A solution of the dialkyl alkylidene-malonate 2 (1.0 mmol) in THF (2 mL) cooled at 0 °C was added slowly and then the reaction mixture was stirred at -78 °C for 1-6 h. A saturated aqueous NH4Cl solution (5 mL) was added. The aqueous phase was extracted with diethyl ether (3 × 10 mL). The combined
organic layers were washed with brine (10 mL), dried (MgSO4), filtered and concentrated under vacuum. The residue obtained was then purified by silica gel chromatography (cyclohexane/EtOAc) to afford the adduct 3.

**Diethyl 2-[(R)-2-oxo-4-phenyloxazolidin-3-yl]ethyl]malonate (3a).** This compound was obtained by the General Procedure (see Table 1, entry 2). Yield: 99%. 28% de. Colorless oil. IR (film) νmax 3055, 2987, 1575 (C=O), 1458, 1421, 1265, 1035, 896, 738, 705 cm−1. 1H NMR (400 MHz, CDCl3): δ (major isomer) 7.45-7.30 (m, 5H, Ar H), 4.87 (dd, J 8.7, 5.7 Hz, 1H, NCHPh), 4.55 (t, J 8.7 Hz, 1H, CHHCHPh), 4.42 (dq, J 9.9, 6.9 Hz, 1H, CH2CHN), 4.32-4.10 (m, 5H, CHHCHPh and OCH2CH3), 3.92 (d, J 9.9 Hz, 1H, CHCO2), 1.35-1.20 (m, 6H, CH2CH3), 0.98 (d, J 6.9 Hz, 3H, CHCH3) ppm; δ (minor isomer) 7.45-7.30 (m, 5H, Ar H), 4.91 (dd, J 9.0, 6.5 Hz, 1H, NCHPh), 4.55 (t, J 9.0 Hz, 1H, CHHCHPh), 4.32-4.10 (m, 6H, CHHCHPh, OCH2CH3 and CHCO2), 3.74 (dq, J 10.9, 6.9 Hz, 1H, CH2CHN), 1.35-1.20 (m, 6H, CH2CH3), 1.18 (d, J 6.9 Hz, 3H, CHCH3) ppm. 13C NMR (100 MHz, CDCl3): δ (two isomers) 167.6, 167.2, 167.1, 157.9, 156.6, 139.5, 138.4, 129.3, 129.2, 129.1, 127.8, 127.1, 70.6, 70.2, 62.5, 61.9, 61.7, 61.7, 58.7, 55.6, 54.6, 49.6, 49.5, 16.7, 16.4, 13.9, 13.8 ppm. HRMS (ESI): calcd. for C19H24NO6 [M + H]⁺ 350.1604; found 350.1605.

**Dimethyl 2-[(R)-2-oxo-4-phenyloxazolidin-3-yl]propyl]malonate (3b).** This compound was obtained by the General Procedure (see Table 1, entry 3). Yield: 37%. 67% de. Colorless crystals; mp 80-83 °C. IR (KBr pellet) νmax 2975, 2955, 2880, 1757 (C=O), 1458, 1434, 1413, 1321, 1271, 1219, 1197, 1151, 1062, 1037, 1018, 962, 922, 859, 771, 759, 713, 632 cm−1. 1H NMR (400 MHz, CDCl3): δ (major isomer) 7.45-7.35 (m, 5H, Ar H), 4.89 (dd, J 8.8, 5.5 Hz, 1H, NCHPh), 4.57 (t, J 8.8 Hz, 1H, CHHCHPh), 4.30-4.23 (m, 1H, NCH2Et), 4.19 (dd, J 8.8, 5.5 Hz, 1H, CHHCHPh), 3.91 (d, J 9.7 Hz, 1H, CHCO2), 3.72 (s, 3H, OCH3), 3.70 (s, 3H, OCH3), 1.42-1.34 (m, 1H, CHHCH3), 1.24-1.17 (m, 1H, CHHCH3), 0.77 (t, J 7.2 Hz, 3H, CH2CH3) ppm. 13C NMR (100 MHz, CDCl3): δ (major isomer) 167.5 (CO2Me), 167.4 (CO2Me), 158.3 (C=O), 139.3, 129.0 (2C), 128.3 (2C), 127.3, 70.6 (CH2OCO), 59.2 (CH2Et), 55.8 (CHPh), 52.7 (CH2CO2Et2), 52.7 (OCH3), 52.6 (OCH2), 23.8 (CH2CH3), 10.7 (CH3) ppm. HRMS (ESI): calcd. for C23H26NO6 [M + H]⁺ 336.1447; found 336.1456.

**Dimethyl 2-[(R)-2-oxo-4-phenyloxazolidin-3-yl]hexyl]malonate (3c).** This compound was obtained by the General Procedure (see Table 1, entry 4). Yield: 43%. 45% de. Colorless oil. IR (film) νmax 2955, 2860, 1754 (C=O), 1459, 1435, 1411, 1222, 1158, 1042, 762, 735, 704 cm−1. 1H NMR (400 MHz, CDCl3): δ (major isomer) 7.45-7.30 (m, 5H, Ar H), 4.87 (dd, J 8.7, 5.0 Hz, 1H, NCHPh), 4.56 (t, J 8.7 Hz, 1H, CHHCHPh), 4.38 (m, 1H, NCH2CH3), 4.19 (dd, J 8.7, 5.0 Hz, 1H, CHHCHPh), 3.84 (d, J 9.9 Hz, 1H, CHCO2), 3.72 (s, 3H, OCH3), 3.71 (s, 3H, OCH3), 1.30-0.90 (m, 8H, CH2), 0.76 (t, J 7.4Hz, 3H, CH2CH3) ppm. 13C NMR (100 MHz, CDCl3): δ (major isomer) 167.5 (2 CO2Me), 158.4 (C=O), 139.7, 129.0 (2C), 128.3 (2C), 127.2, 70.7 (CH2OCO), 58.7 (CH2CH3), 54.7 (CH2Ph), 54.5 (CH2CO2Et), 52.7 (OCH3), 52.6 (OCH2), 31.0, 30.7, 25.8, 22.2, 13.8 (CH3) ppm. HRMS (ESI): calcd. for C26H32NO6 [M + H]⁺ 378.1917. found 378.1899.

**Dimethyl 2-[3-methyl-1-[(R)-2-oxo-4-phenyloxazolidin-3-yl]butyl]malonate (3d).** This compound was obtained by the General Procedure (see Table 1, entry 5). Yield: 65%; 41% de.

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Colorless oil. IR (film) $\nu_{\text{max}}$ 3055, 2987, 2930, 2306, 1754 (C=O), 1422, 1265, 896, 738, 705 cm$^{-1}$. $^1$H NMR (400 MHz, CDCl$_3$): $\delta$ (major isomer) 7.42-7.34 (m, 5H, Ar-H), 4.85 (dd, J 8.6, 4.7 Hz, 1H, NCHPh), 4.65-4.51 (m, 2H, CHHCHPh, NCHCH$_2$Pr), 4.20 (dd, J 8.6, 4.7 Hz, 1H, CHHCHPh), 3.89 (m, 1H, CHCO$_2$), 3.73 (s, 6H, OCH$_3$), 1.40-1.30 (m, 1H, CHMe$_2$), 1.15-1.05 (m, 1H, CHHiPr), 0.90 (d, J 6.5 Hz, 3H, CH$_3$), 0.90-0.80 (m, 1H, CHHiPr), 0.33 (d, J 6.5 Hz, 3H, CH$_3$) ppm. $^{13}$C NMR (100 MHz, CDCl$_3$): $\delta$ (major isomer) 167.5 (CO$_2$Me), 167.3 (CO$_2$Me), 158.5 (C=O), 140.2, 129.0 (2C), 128.9 (2C), 127.2, 70.8 (CH$_2$CHPh), 58.1 (CHCH$_2$Pr), 55.1 (CHPh), 52.9 (CH(CH$_2$O)$_2$), 52.8 (OCH$_3$), 52.7 (OCH$_3$), 39.6, 26.8, 24.3, 20.8 (CH$_3$), 20.7 (CH$_3$) ppm.

HRMS (ESI): calcd. for C$_{19}$H$_{26}$NO$_6$ [M + H]$^+$ 364.1760; found 364.1774.

**Dimethyl 2-[(2-methyl-1-[(R)-2-oxo-4-phenyloxazolidin-3-yl]propyl]malonate (3e).** This compound was obtained by the General Procedure (see Table 1, entry 6). Yield: 60%; 91% de. Colorless oil. IR (film) $\nu_{\text{max}}$ 3055, 2986, 2930, 2360, 2339, 2308, 1755 (C=O), 1436, 1419, 1265, 1216, 1161, 1048, 909, 738, 705 cm$^{-1}$. $^1$H NMR (400 MHz, CDCl$_3$): $\delta$ (major isomer) 7.50-7.47 (m, 2H, Ar-H), 7.39-7.33 (m, 3H, Ar-H), 5.09 (dd, J 8.6, 4.0 Hz, 1H, NCHPh), 4.52 (t, J 8.6 Hz, 1H, CHHOCO), 4.19 (dd, J 8.6, 4.0 Hz, 1H, CHHOCO), 4.10-4.03 (m, 1H, NCHHiPr), 4.00 (d, J 7.1 Hz, 1H, CHCO$_2$), 3.72 (s, 3H, OCH$_3$), 3.70 (s, 3H, OCH$_3$), 1.95-1.85 (m, 1H, CH(CH$_2$)$_2$), 0.77 (d, J 6.8 Hz, 3H, CHCH$_3$), 0.65 (d, J 6.6 Hz, 3H, CHCH$_3$) ppm. $^{13}$C NMR (100 MHz, CDCl$_3$): $\delta$ (major isomer) 168.4 (CO$_2$Me), 167.9 (CO$_2$Me), 158.7 (C=O), 140.0, 128.9 (2C), 128.8 (2C), 127.7, 71.0 (CH$_2$O), 60.2 (CHHiPr), 59.3 (CHPh), 53.3 (CH(CO$_2$Et)$_2$), 52.8 (OCH$_3$), 52.7 (OCH$_3$), 29.1 (CH(CH$_2$)$_2$), 19.9 (CH$_3$), 19.8 (CH$_3$) ppm. HRMS (ESI): calcd. for C$_{19}$H$_{24}$NO$_6$ [M + H]$^+$ 350.1604; found 350.1590.

**Dimethyl 2-[(cyclohexyl[[(R)-2-oxo-4-phenyloxazolidin-3-yl]methyl]malonate (3g).** This compound was obtained by the General Procedure (see Table 1, entry 9). Yield: 21%; 94% de. Colorless oil. IR (film) $\nu_{\text{max}}$ 3055, 2985, 2933, 2805, 1754 (C=O), 1421, 1265, 1151, 1056, 896, 738, 705 cm$^{-1}$. $^1$H NMR (400 MHz, CDCl$_3$): $\delta$ (major isomer) 7.52-7.48 (m, 2H, Ar-H), 7.40-7.33 (m, 3H, Ar-H), 5.11 (dd, J 8.6, 3.7 Hz, 1H, NCHPh), 4.52 (t, J 8.6 Hz, 1H, CHHOCO), 4.24 (dd, J 8.6, 3.7 Hz, 1H, CHHOCO), 4.18-4.12 (m, 1H, NCHCy), 3.95 (d, J 6.9 Hz, 1H, CHCO$_2$), 3.74 (s, 3H, OCH$_3$), 3.73 (s, 3H, OCH$_3$), 1.78-1.64 (m, 5H, Cy-H), 1.34-1.11 (m, 5H, Cy-H), 1.50-1.35 (m, 1H, Cy-H) ppm. $^{13}$C NMR (100 MHz, CDCl$_3$): $\delta$ (major isomer) 168.7 (C=O), 168.2 (C=O), 158.8 (C=O), 140.4, 128.8, 128.8, 127.8, 71.1 (CH$_2$OCO), 59.2 (CHNPh), 59.2 (CHCy), 53.2 (CH(CO$_2$Me)$_2$), 52.9 (OCH$_3$), 52.8 (OCH$_3$), 38.3, 30.8, 30.0, 26.9, 25.9, 25.3 ppm. HRMS (ESI): calcd. for C$_{21}$H$_{28}$NO$_6$ [M + H]$^+$ 390.1917; found 390.1923.

**Dimethyl 2-[(R)-2-oxo-4-phenyloxazolidin-3-yl](phenyl)methyl]malonate (3h).** This compound was obtained by the General Procedure (see Table 1, entry 12). Yield: 70%. 90% de. Colorless solid; after recrystallization the major isomer was obtained as colorless crystals; mp 110 °C (Et$_2$O). IR (film) $\nu_{\text{max}}$ 3055, 2987, 1760 (C=O), 1421, 1265, 896, 738, 704 cm$^{-1}$. $^1$H NMR (400 MHz, CDCl$_3$): $\delta$ (major isomer) 7.46-7.39 (m, 3H, Ar H), 7.36-7.23 (m, 7H, Ar H), 5.30 (d, J 12.0 Hz, 1H, CHCHCO$_2$), 4.59 (d, J 12.0 Hz, 1H, CHCO$_2$), 4.55-4.40 (m, 2H, CHHOCO, NCHCH$_2$O), 4.05 (t, J 7.4 Hz, 1H, CHHOCO), 3.80 (s, 3H, OCH$_3$), 3.38 (s, 3H, OCH$_3$) ppm. $^{13}$C NMR (100 MHz, CDCl$_3$): $\delta$ (major isomer) 167.4 (C=O), 167.4 (C=O), 158.0 (C=O), 136.2, 135.9, 129.5,
N HCl (7.5 mL) was added to dimethyl 2-{2-methyl-1-[(1S,2R)-3-oxo-4-phenyloxazolidin-3-yl]-propyl}malonate (3e) (459 mg, 1.31 mmol). The reaction mixture was heated at 100 °C for 15 h. After cooling to room temperature, the aqueous phase was extracted with methylene chloride (3 x 10 mL). The combined organic phases were washed with water (2 x 5 mL), dried (MgSO4), filtered and concentrated under vacuum afforded 294 mg of crude compound. After two recrystallizations the carboxylic acid 4 was obtained as colorless crystals (198 mg). Yield: 53%, 93% de. mp 137-140 °C (Et2O). [α]D20 +31.2 (c 1.00, CH2Cl2). IR (KBr pellet) νmax 3160, 2991, 2955, 2938, 2871, 1746, 1731, 1703 (C=O), 1491, 1462, 1429, 1380, 1380, 1337, 1265, 944, 855, 773, 750, 705 cm⁻¹. 1'H NMR (400 MHz, CDCl3): δ7.39 (s, 5H, Ar H), 4.85 (dd, J 8.9, 6.6 Hz, 1H, NCHPh), 4.63 (t, J 8.9 Hz, 1H, CHHOCO), 4.24 (dd, J 8.9, 6.6 Hz, 1H, CHHOCO), 3.60-3.50 (m, 1H, NCHiPr), 2.83 (dd, J 15.8, 9.6 Hz, 1H, CHHCO2H), 2.72 (dd, J 15.8, 4.7 Hz, 1H, CHHCO2H), 1.72-1.60 (m, 1H, CH(CH3)2), 0.90 (d, J 6.5 Hz, 3H, CH3), 0.83 (d, J 6.5 Hz, 3H, CH3) ppm. 13'C NMR (100 MHz, CDCl3): δ175.9 (CO2H), 158.5 (C=O), 138.4, 129.2, 129.1 (2C), 127.7 (2C), 70.2 (CH2OCO), 60.3 (CHiPr), 58.0 (CPh), 34.7 (CH2CO2H), 30.9 (CHCH3), 20.0 (CH3), 19.4 (CH3) ppm. HRMS (ESI): calcd. for C21H22NO6 [M + H]^+ 384.1438; found 384.1438.

(S)-4-Methyl-3-[(R)-2-oxo-4-phenyloxazolidin-3-yl]pentanoic acid (4). An aqueous solution of 6 N HCl (7.5 mL) was added to dimethyl 2-{2-methyl-1-[(R)-2-oxo-4-phenyloxazolidin-3-yl]-propyl}malonate (3e) (459 mg, 1.31 mmol). The reaction mixture was heated at 100 °C for 15 h. After cooling to room temperature, the aqueous phase was extracted with methylene chloride (3 x 10 mL). The combined organic phases were washed with water (2 x 5 mL), dried (MgSO4), filtered and concentrated under vacuum afforded 294 mg of crude compound. After two recrystallizations the carboxylic acid 4 was obtained as colorless crystals (198 mg). Yield: 53%, 93% de. mp 137-140 °C (Et2O). [α]D20 +31.2 (c 1.00, CH2Cl2). IR (KBr pellet) νmax 3160, 2991, 2955, 2938, 2871, 1746, 1731, 1703 (C=O), 1491, 1462, 1429, 1380, 1380, 1337, 1265, 944, 855, 773, 750, 705 cm⁻¹. 1'H NMR (400 MHz, CDCl3): δ7.39 (s, 5H, Ar H), 4.85 (dd, J 8.9, 6.6 Hz, 1H, NCHPh), 4.63 (t, J 8.9 Hz, 1H, CHHOCO), 4.24 (dd, J 8.9, 6.6 Hz, 1H, CHHOCO), 3.60-3.50 (m, 1H, NCHiPr), 2.83 (dd, J 15.8, 9.6 Hz, 1H, CHHCO2H), 2.72 (dd, J 15.8, 4.7 Hz, 1H, CHHCO2H), 1.72-1.60 (m, 1H, CH(CH3)2), 0.90 (d, J 6.5 Hz, 3H, CH3), 0.83 (d, J 6.5 Hz, 3H, CH3) ppm. 13'C NMR (100 MHz, CDCl3): δ175.9 (CO2H), 158.5 (C=O), 138.4, 129.2, 129.1 (2C), 127.7 (2C), 70.2 (CH2OCO), 60.3 (CHiPr), 58.0 (CPh), 34.7 (CH2CO2H), 30.9 (CHCH3), 20.0 (CH3), 19.4 (CH3) ppm. HRMS (ESI): calcd. for C21H22NO6 [M + H]^+ 384.1438; found 384.1438.

(S)-3-Amino-4-methylpentanoic acid (5). A solution of 4-methyl-3-[(R)-2-oxo-4-phenyloxazolidin-3-yl]pentanoic acid (4) (51.2 mg, 0.185 mmol) in THF (6.5 mL) and t-BuOH (0.185 mL) was cooled under argon at 0 °C. Lithium (13.2 mg, 10 equiv) was placed under argon in another flask equipped with a dry-ice condenser. After cooling at -78 °C, NH3 (13 mL) was flushed in. After 10 min, the solution of oxazolidinone 4 was added dropwise to the deep blue solution obtained. After stirring at -78 °C for 30 min, powdered NH4Cl (0.17 g) was added. The flask was allowed to warm to room temperature under a stream of nitrogen, which facilitated the elimination of ammonia. After concentration under vacuum, the residue obtained was purified using a DOWEX 50WX42400 ion-exchange resin washed before-hand with water. The resin was eluted successively with water, then 0.1 M, 0.5 M and 1 M aqueous NH4OH. The content of each fraction was checked by thin-layer chromatography (ninhydrin). After concentration of the relevant fractions, (S)-3-amino-4-methylpentanoic acid (5) was obtained as a colorless solid (18.6 mg). Yield: 77%. Colorless powder; mp 202-205 °C, lit.,5 197–198 °C. [α]D20 –49.6 (c 0.4, water), lit.,5 –53 (c 2.0, water). IR (KBr pellet) νmax 2965, 2355, 2131, 1728, 1712, 1554, 1535, 1468, 1390, 1324, 1246, 1118, 1037, 708 cm⁻¹. 1'H NMR (400 MHz, D2O): δ3.33 (m, 1H, CHN), 2.58 (dd, J 16.8, 4.2 Hz, 1H, CHHCO2H), 2.40 (dd, J 16.8, 9.3 Hz, 1H, CHHCO2H), 1.95 (m, 1H, CHCH3), 1.00 (d, J 6.5 Hz, 3H, CH3), 0.98 (d, J 6.5 Hz, 3H, CH3) ppm. 13'C NMR (100 MHz, D2O): δ178.5 (CO2H), 54.8 (CHiPr), 35.9 (CH2CO2H), 30.0 (CHCH3), 17.4 (CH3), 17.2 (CH3) ppm.

Crystallography. The data were collected at 150(2) K on a Nonius Kappa-CCD area detector diffractometer31 using graphite-monochromated Mo-Ka radiation (λ 0.71073 Å), and they were
processed with HKL2000.\textsuperscript{32} No absorption correction was done. The structure was solved by direct methods with SHELXS-97 and refined by full-matrix least-squares on $F^2$ with SHELXL-97.\textsuperscript{33} All non-hydrogen atoms were refined with anisotropic displacement parameters. In the absence of a suitable anomalous scatterer, the Friedel pairs have been merged, the absolute configuration of the unknown chiral centre being deduced from that of the known one. Crystal data for 3h (major isomer): C$_{21}$H$_{21}$NO$_6$, $M = 383.39$, orthorhombic, space group $P2_12_12_1$, $a = 6.9024(4)$, $b = 14.8607(14)$, $c = 18.8527(19)$ Å, $V = 1933.8(3)$ Å$^3$, $Z = 4$. Refinement of 255 parameters on 2122 independent reflections out of 50852 measured reflections ($R_{\text{int}} = 0.031$) led to $R1 = 0.044$, $wR2 = 0.099$, $\Delta \rho_{\text{min}} = -0.22$, $\Delta \rho_{\text{max}} = 0.15$ e Å$^{-3}$. CCDC-990814 contains the supplementary crystallographic data for this paper. These data can be obtained free of charge from The Cambridge Crystallographic Data Centre via www.ccdc.cam.ac.uk/data_request/cif.

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Graphical Abstract