

A reinvestigation of the synthesis of 1-aminoarylmethylphosphonates on the surface of alumina and novel method for the synthesis of bis[1-diethoxyphosphoryl aryl methyl] amines

Babak Kaboudin,^{*a} Khavar Moradi,^a and Ali Reza Sardarian^b

^aDepartment of Chemistry, Institute for Advanced Studies in Basic Sciences (IASBS), Gava Zang, Zanjan 45195-1159, Iran

^bDepartment of Chemistry, Faculty of Science, Shiraz University, Shiraz, Iran

E-mail: kaboudin@iasbs.ac.ir

Abstract

In 1997 we published a simple and efficient method for the synthesis of 1-aminoarylmethylphosphonates from one-pot reaction aromatic aldehydes, hexamethyldisilazane and diethylphosphite.¹ In 2003 Soroka and Kolodziejczyk² published comments on this work and they believed that aromatic aldehydes react with diethyl phosphite and hexamethyldisilazane to give 1-(trimethylsilyloxy)-1-arylmethylphosphonates instead of 1-amino-1-arylmethyl-phosphonate. Therefore we decided to analyze and reinvestigate this reaction and also novel method for the synthesis of bis[1-diethoxyphosphorylarylmethyl] amines using of acetyl chloride as catalyst in hydrophosphonylation of imine is described.

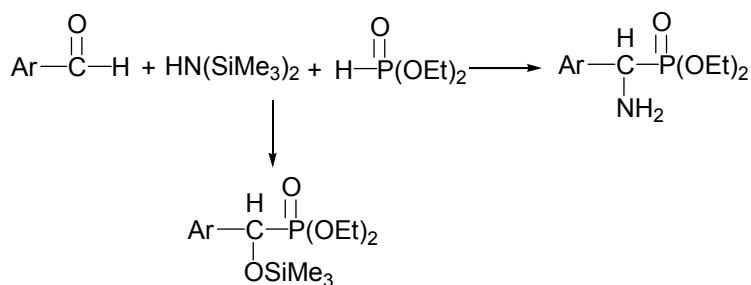
Keywords: Phosphonic acids, amino acids, alumina, aldehydes, diimines, addition reaction

Introduction

Organophosphorus compounds have found a wide range of applications in the areas of industrial, agricultural, and medicinal chemistry owing to their biological and physical properties as well as their utility as synthetic intermediates.³ α -Functionalized phosphonic acids are valuable intermediates for the preparation of medicinal compounds and synthetic intermediates.⁴ Among α -functional phosphonic acids, 1-aminophosphonic acids are an important class of compounds that exhibit a variety of interesting and useful properties. The 1-aminophosphonic acids are the most important substitutes for the corresponding amino acids in biological systems.^{5, 6} Indeed a number of potent antibiotics,⁷ enzyme inhibitors,⁸ and pharmacological agents⁹ contain 1-aminophosphonic acids as well as their derivatives, notably peptides. These important compounds have been synthesized by various routes: (a) addition of P-H function to imines and

enamines,¹⁰ (b) addition of P-H function to nitriles,¹¹ (c) Arbuzov and Michaelis-Becker reactions,¹² (d) condensation of X-NH₂ with acyl phosphorus species,¹³ (e) Curtius and Hofmann rearrangement of substituted phosphonoacetic esters,¹⁴ and (f) alkylation of nucleophilic precursors such as Schiff bases.¹⁵

Surface-mediated solid phase reactions are of growing interest¹⁶ because of their ease of set up and work-up, mild reaction conditions, rate of reaction, selectivity, high yields, lack of solvent and the low cost of the reactions in comparison with their homogeneous counterparts. In 1997 we published unexpected results on the synthesis of 1-aminoaryl methylphosphonates in the reaction of aromatic aldehydes, hexamethyldisilazane (HMDS) and diethyl phosphite, via diethyl N-arylidene-1-amino-1-arylmethylphosphonate on the alumina surface. In 2003 Soroka and Kolodziejczyk published comments on this reaction. They found aromatic aldehydes react with diethyl phosphate and HMDS to give 1-(trimethylsilyloxy)-1-arylmethylphosphonates instead of 1-amino-1-arylmethylphosphonate (Scheme 1).



Scheme 1

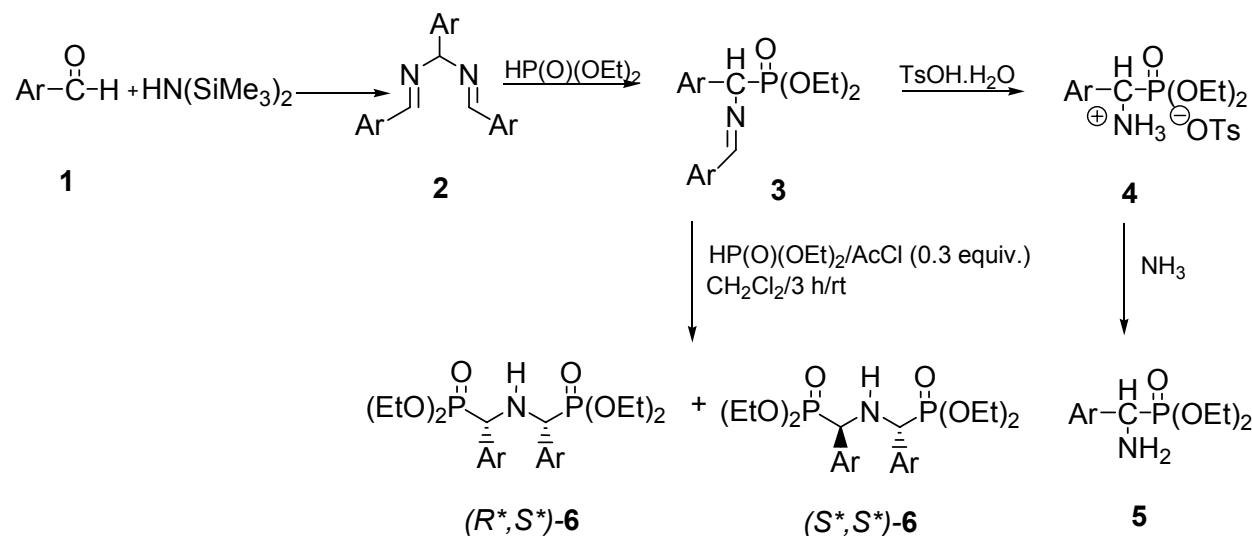
They believed that HMDS does not react with carbonyl compounds and dialkyl phosphate reacts with aldehydes (or ketones) to give 1-hydroxyalkylphosphonates.² As part of our efforts to explore the utility of solid phase reactions for the synthesis of organophosphorus compounds,¹⁷ we decided to analyze and reinvestigate our reaction and comments on this reaction.

Results and Discussion

In contrast to Soroka and Kolodziejczyk's report² that HMDS does not react with carbonyl compound we found that the reaction of benzaldehyde (**1a**), as model compound, with HMDS under solvent-free condition in the absence of alumina leads to the long-known substance "*N,N'*-bis(phenylmethylidene) phenylmethane diamine (**2a**) as the sole product (according to Scheme 2).¹⁸ As it has been shown in experimental section, the article published in 1997,¹ when HMDS and aromatic aldehydes was stirred for 15 min in the presence of acidic alumina, an exothermic reaction took place, which. Toru et al.¹⁹ publication has shown the products must be compounds **2**. Consequently the same products **2**, *N,N'*-bis(arylmethylidene)-arylmethanediamines, are

prepared from the reaction of aromatic aldehydes with HMDS under solvent-free condition in the presence or absence of acidic alumina. Then *N,N'*-bis(aryl methylidene) arylmethane diamines (**2**) reacts with diethyl phosphite to give diethyl *N*-arylidene-1-amino-1-arylmethylphosphonates (**3**), which can be easily hydrolyzed to diethyl 1-amino arylmethyl phosphonates and isolated as its sulphonic salt (**4**) (Scheme 2).

We examined usage of various types of alumina (acidic, basic and neutral) and also magnesia for the synthesis of 1-aminophosphonates. We found that the reaction of HMDS with benzaldehyde in the presence of diethyl phosphite using of acidic alumina gave diethyl *N*-(phenylmethylene)-1-amino-1-phenylmethylphosphonate (**3a**) as the major product. The diethyl 1-hydroxy-1-phenylmethylphosphonate was obtained as the major product in the presence of magnesia.^{17a} A 1:1 ratio of **3a** and diethyl 1-hydroxy-1-phenylmethylphosphonate obtained by using of neutral or basic alumina.



Scheme 2

It was found that the reaction of imine **3a** with diethyl phosphite in the presence of catalytic amount of acetyl chloride give bis[1-diethoxyphosphorylphenylmethyl] amine **6a** as sole product in good yield and diastereomeric excess (Table 1). The product has been used as chelating agent for polyvalent metal ions, particularly alkaline earth metal ions.²⁰ This process was successfully applied to other imines **3** as summarized in Table 1.

According to Scheme 2, diethyl *N*-arylmethylene-1-amino-1-arylmethylphosphonates (**3**) react with diethyl phosphite and catalytic amount acetyl chloride to afford the desired products in good yields, **6b-6g** in Table 1. It was suggested that *in situ* generation of HCl catalyzed this reaction.

In Summary, for the preparation of diethyl 1-amino-1-arylmethylphosphonate we recommended the reaction of aromatic aldehydes with HMDS followed by reaction with diethyl phosphate in the presence of alumina to give diethyl *N*-arylmethylene-1-amino-1-

arylmethylphosphonate (**3**), which can be easily hydrolyzed to a diethyl-1-amino-arylmethylphosphonates. Further hydrophosphonylation of imine **3** with diethyl phosphate catalyzed by acetyl chloride to afford bis[1-diethoxyphosphorylaryllmethyl] amine as sole product. A simple work-up, low consumption of solvent, fast reaction rates, mild reaction conditions, good yields, relatively clean reactions with no tar formation make our method as an attractive and a useful contribution to present methodologies.

Table 1. Reaction of imine **3** with diethylphosphite in the presence of catalytic amount of acetyl chloride

Entry	Ar 3	Yield % ^a 6	³¹ P NMR (δ ppm)		de % ^b
			major	minor	
a	C ₆ H ₅ -	65	23.36	23.68	63
b	<i>p</i> -MeOCHC ₆ H ₄ -	60	23.78	24.00	56
c	<i>p</i> -ClC ₆ H ₄ -	61	22.53	22.90	42
d	<i>p</i> -FC ₆ H ₄ -	70	22.30	22.67	46
e	<i>p</i> -CH ₃ C ₆ H ₄ -	73	23.69	23.97	51
f	<i>m</i> -FC ₆ H ₄ -	63	21.71	22.17	26
g	β -Naphthyl	57	23.27	23.60	42

^a Yield refers to isolated yield by column chromatography; ^b Diastereomeric excess (de) was calculated by ³¹P NMR spectrum.

Experimental Section

General Procedures. All chemicals were commercial products and distilled or recrystallized before use. NMR spectra were taken with a 250 Brucker Avance instrument with the chemical shifts being reported as δ ppm and couplings expressed in Hertz. The chemical shift data for each signal on ¹H NMR are given in units of δ relative to CHCl₃ (δ =7.26) for CDCl₃ solution. For ¹³C NMR spectra, the chemical shifts in CDCl₃ and DMSO are recorded relative to the CDCl₃ resonance (δ =77.0). The chemical shifts of ³¹P are recorded relative to external 85% H₃PO₄ (δ =0) with broad-band ¹H decoupling. Silica gel column chromatography was carried out with Silica gel 100 (Merck No. 10184). Merck Silica-gel 60 F254 plates (No. 5744) were used for the preparative TLC.

Synthesis of *N,N'*-bis(phenylmethylidene) phenylmethanediamine from the reaction of benzaldehyde with HMDS under solvent-free condition. Benzaldehyde (1.06 g, 10 mmol) and HMDS (1.93 g, 12 mmol) were stirred for 5 h at 60 °C. A solid was formed. *n*-Hexane (10 mL) was added to this mixture, filtered, washed with dry *n*-hexane, and dried under vacuum to afford 0.80 gr (80 %) of colorless solid: mp 101-102 °C (CH₂Cl₂/*n*-hexane) (lit.²⁰ mp 100-101 °C).

General procedure for the synthesis of compounds 5a-g and 6a-g

Acidic alumina (1 g) and HMDS (1.93 g, 10 mmol) were mixed at room temperature. Aromatic aldehyde (10 mmol) was added dropwise to the mixture with stirring. After completion of aldehyde addition, acidic alumina (2 gr) was added while resultant mixture was stirred. An exothermic reaction took place at this step thus stirring of mixture was continued for 15 min until its temperature reached to room temperature. Diethyl phosphite (1.38 gr, 10 mmol) was added to the reaction vessel and the mixture was stirred for 2 h. The reaction mixture was extracted with ether (100 ml):

Synthesis of 1-aminophosphonic acid esters (5a-g). *p*-TsOH. H₂O (1.9 g, 10 mmol) was added to ethereal solution and stirred for 3 hrs. The solid salt was filtrated and neutralized with NH₄OH (10%). Extraction with ether (3X50 ml), evaporation of solvent and chromatography on plug of silica gel with EtOAc/n-hexane (9:1) gave the pure product as oil in 42-65% yields. All products are known and gave satisfactory spectral data in accord with the assigned structures and literature reports.²¹

Synthesis of bis[1-diethoxyphosphorylarylmethyl] amine (6a-g). Ethereal extract was concentrated and the residue was chromatographed on plug of silica gel with EtOAc/n-hexane (1:1) to give the pure product 3. The product 3 (3 mmol) was added to a mixture of diethylphosphite (5 mmol) in dichloromethane (10 ml). Acetyl chloride (1 mmol) was added dropwise to reaction mixture. The reaction mixture was stirred for 3h at room temperature. Evaporation of solvent and chromatography on plug of silica gel with ethyl acetate-methanol (9:1) and evaporation of the solvent under reduced pressure gave the pure product as colorless oil in 57-73% yields. All products are known and gave satisfactory spectral data in accord with the assigned structures and literature reports.²²

Diethyl {[diethylphosphoryl] (phenyl) methyl] amino}(phenyl)methylphosphonate (6a).²² Colorless oil (65%); ¹H-NMR (CDCl₃/TMS-250 MHz): 1.10 (6H, t, *J*=7.1 Hz), 1.26 (6H, t, *J*=7.1), 2.93 (1H, br, -NH), 3.65-4.35 (10H, m), 7.29 (10H, s). ³¹P-NMR (CDCl₃/H₃PO₄): 23.36, 23.68. ¹³C-NMR (CDCl₃/TMS-62.9 MHz): 134.3, 128.8, 128.2, 128.1, 62.6-62.9 (c), 57.4 (dd, *J*_{PC}=155.1 and 17.9 Hz), 16.1-16.3 (c).

Diethyl {[diethylphosphoryl] (*p*-methoxyphenyl) methyl] amino}(*p*-methoxyphenyl)methyl phosphonate (6b).^{22b,c}

Colorless oil (60%); ¹H-NMR (CDCl₃/TMS-250 MHz): 1.14 (6H, t, *J*=7.1 Hz), 1.29 (6H, t, *J*=7.1), 1.69 (1H, br, -NH), 3.79 (3H, s) 3.68-4.35 (10H, m), 6.87 (4H, d, *J*=8.5 Hz), 7.22 (4H, d, *J*=8.5 Hz). ³¹P-NMR (CDCl₃/H₃PO₄): 23.78, 24.00; ¹³C-NMR (CDCl₃/TMS-62.9 MHz): 159.4, 129.9, 125.9, 113.8, 62.4-62.8 (c), 56.4 (dd, *J*_{PC}=156.7 and 17.9 Hz), 55.1, 16.1-16.3 (c).

Diethyl {[diethylphosphoryl] (*p*-chlorophenyl) methyl] amino}(*p*-chlorophenyl)methyl phosphonate (6c).^{22b,c}

Colorless oil (61%); ¹H-NMR (CDCl₃/TMS-250 MHz): 1.15 (6H, t, *J*=7.1 Hz), 1.29 (6H, t, *J*=7.1), 2.19 (1H, br, -NH), 3.65-4.35 (10H, m), 7.23 (4H, d, *J*=8.25 Hz), 7.33 (4H, d, *J*=8.25 Hz). ³¹P-NMR (CDCl₃/H₃PO₄): 22.53, 22.90; ¹³C-NMR (CDCl₃/TMS-62.9 MHz): 134.1, 132.9, 130.1, 128.9, 62.9-63.2 (c), 56.9 (dd, *J*_{PC}=155.4 and 17.6 Hz), 16.3-16.4 (c).

Diethyl {[{(diethylphosphoryl)(*p*-fluorophenyl)methyl] amino}(*p*-fluorophenyl)methyl-phosphonate (6d).^{22b,c} Colorless oil (70%); ¹H-NMR (CDCl₃/TMS-250 MHz): 1.04 (6H, t, J=7.0 Hz), 1.18 (6H, t, J=7.0 Hz), 2.82 (1H, br, -NH), 3.57-4.22 (10H, m), 6.80-6.97 (4H, m), 7.10-7.22 (4H, m). ³¹P-NMR (CDCl₃/H₃PO₄): 22.30, 22.67. ¹³C-NMR (CDCl₃/TMS-62.9 MHz): 162.0 (d, J_{CF}=246.5 Hz), 130.4, 115.7, 115.3, 62.6-63.0 (c), 56.6 (dd, J_{PC}=156.6 and 17.6 Hz), 16.1-16.3 (c).

Diethyl {[{(diethylphosphoryl) (*p*-methylphenyl) methyl] amino}(*p*-methylphenyl)methyl-phosphonate (6e).^{22b,c} Colorless oil (73%); ¹H-NMR (CDCl₃/TMS-250 MHz): 1.04 (6H, t, J=7.1 Hz), 1.19 (6H, t, J=7.1), 2.24 (3H, s), 2.85 (1H, br, -NH), 3.60-4.25 (10H, m), 6.95-7.15 (8H, m). ³¹P-NMR (CDCl₃/H₃PO₄): 23.69, 23.97. ¹³C-NMR (CDCl₃/TMS-62.9 MHz): 137.7, 131.1, 129.2, 128.7, 62.4-62.9 (c), 57.0 (dd, J_{PC}=156.0 and 18.2 Hz), 21.1, 16.1-16.3 (c).

Diethyl {[{(diethylphosphoryl) (*m*-fluorophenyl) methyl] amino}(*m*-fluorophenyl)methyl-phosphonate (6f).^{22b,c} Colorless oil (63%); ¹H-NMR (CDCl₃/TMS-250 MHz): 1.11 (6H, t, J=7.0 Hz), 1.24 (6H, t, J=7.0 Hz), 2.92 (1H, br, -NH), 3.65-4.25 (10H, m), 6.85-7.09 (6H, m), 7.15-7.32 (2H, m). ³¹P-NMR (CDCl₃/H₃PO₄): 21.71, 22.17. ¹³C-NMR (CDCl₃/TMS-62.9 MHz): 162.9 (d, J_{CF}=246.8 Hz), 137.1, 130.1, 124.5, 115.7, 115.3, 62.9-63.2 (c), 57.2 (dd, J_{PC}=155.1 and 17.4 Hz), 16.1-16.3 (c).

Diethyl {[{(diethylphosphoryl) (β -naphthyl) methyl] amino}(β -naphthylphenyl)methyl phosphonate (6g).^{22b,c} Colorless oil (57%); ¹H-NMR (CDCl₃/TMS-250 MHz): 1.10 (6H, t, J=7.0 Hz), 1.31 (6H, t, J=7.0), 3.03 (1H, br, -NH), 3.70-4.57 (10H, m), 7.35-7.92 (14H, m). ³¹P-NMR (CDCl₃/H₃PO₄): 23.27, 23.60. ¹³C-NMR (CDCl₃/TMS-62.9 MHz): 133.3, 132.0, 131.9, 128.4, 127.9, 127.7, 126.2, 62.8-63.1 (c), 57.7 (dd, J_{PC}=155.1 and 17.8 Hz), 16.1-16.3 (c).

Acknowledgements

The Institute for Advanced Studies in Basic Sciences (IASBS) is thanked for supporting this work.

References and Notes

1. Sardarian, A. R.; Kaboudin, B. *Tetrahedron Lett.* **1997**, 38, 2543.
2. Soroka, M.; Kolodziejczyk, K. *Tetrahedron Lett.* **2003**, 44, 1863.
3. (a) Engel, R. *Chem Rev.* **1977**, 77, 349. (b) Hiratake, J.; Oda, J. *Biosci. Biotechnol. Biochem.* **1997**, 61, 211. (c) Schug, K. A.; Lindner, W. *Chem. Rev.* **2005**, 105, 67. (d) Moonen, K.; Laureyn, I.; Stevens, C. V. *Chem. Rev.* **2004**, 104, 6177. (e) Palacios, F.; Alonso, C.; de los Santos, J. M. *Current Organic Chemistry* **2004**, 8, 1481. (f) Yamagishi, T.; Haruki, T.; Yokomatsu, T. *Tetrahedron* **2006**, 62, 9210. (g) Yokomatsu, T.; Yamagishi, T.; Shibuya S. *J. Chem. Soc., Perkin Trans. 1* **1997**, 1527.

4. Kafarski, P.; Lejczak, B.; Tyka, R.; Koba, L.; Pliszczak, E.; Wieczorek, P. *J. Plant Growth Regulation* **1995**, *14*, 199.
5. (a) Giannousis, P. P.; Bartlett, P. A. *J. Med. Chem.* **1987**, *30*, 1603. (b) Maier, L.; Lea, P. J. *Phosphorus Sulfur* **1983**, *17*, 1. (c) Baylis, E. K.; Campbell, C. D.; Dingwall, J. G. *J. Chem. Soc., Perkin Trans. I.* **1984**, 2845. (d) Hilderbrand, R. L. In *The Role of Phosphonates in Living Systems*, CRC Press: Boca Raton, 1982. (e) Kafarski, P.; Lejczak, B. *Phosphorus Sulfur* **1991**, *63*, 193. (b) Kukhar, V. P.; Hudson, H. R. In *Aminophosphonic and Aminophosphinic Acids*, John Wiley & Sons: New York, 2000.
6. (a) Hanessian, S.; Bennani, Y. L. *Synthesis*, **1994**, 1272. (b) Redmore, D. In *Topics in Phosphorus Chemistry*; Griffith, E. J.; Grayson, M., Eds.; Vol. 8; Wiley: New York, 1976.
7. Atherton, F. R.; Hassall, C. H.; Lambert, R. W. *J. Med. Chem.* **1986**, *29*, 29.
8. Allen, M. C.; Fuhrer, W.; Tuck, B.; Wade, R.; Wood, J. M. *J. Med. Chem.* **1989**, *32*, 1652.
9. Hassal, C. H., In *Antibiotics*; Hahn, F. E., Ed.; Springer Verlag: Berlin, 1983; Vol VI, 1-11.
10. (a) Bhagat, S.; Chakraborti, A. K. *J. Org. Chem.* **2007**, *72*, 1263. (b) Kaboudin, B. *Phosphorus, Sulfur and Silicon* **2002**, *177*, 1749.
11. Gancarz, R.; Wieczorek, J. S. *Synthesis*, **1978**, 625.
12. Seyferth, D.; Marmor, R. S.; Hilbert, P. *J. Org. Chem.* **1971**, *36*, 1379.
13. Worms, K. H.; Schmidt-Dunker, M. In *Organic Phosphorus Compounds*, Kosolapoff, G. M.; Marier, L., Eds., John Wiley & Sons: New York, 1976; Vol. 7, p 1.
14. Barycki, J.; Mastalerz, P.; Soroka, M. *Tetrahedron Lett.* **1970**, *36*, 3147.
15. (a) Genet, J. P.; Uziel, J.; Port, M.; Touzin, A. M.; Roland, S.; Thorimbert, S.; Tanier, S. *Tetrahedron Lett.* **1992**, *33*, 77. (b) Qian, C.; Huang, T. *J. Org. Chem.* **1998**, *63*, 4125. (c) Ranu, B. C.; Hajira, A.; Jana, U. *Org. Lett.* **1999**, *1*, 1141. (d) Manabe, K.; Kobayashi, S. *Chem. Commun.* **2000**, 669. (e) Chandrasekhar, S.; Prakash, S. J.; Jagadesswar, V.; Narsihmulu, C. *Tetrahedron Lett.* **2001**, *42*, 5561.
16. (a) Naseem, A.; van Lier, J. E. *Tetrahedron Lett.* **2007**, *48*, 13. (b) Villemin, D.; Cheikh, N.; Mostefa-Kara, B.; Bar, N.; Choukchou-Braham, N.; Didi, M. A. *Tetrahedron Lett.* **2006**, *47*, 5519. (c) Kaboudin, B. Karimi, M. *Biorg. Med. Chem. Lett.* **2006**, *16*, 5324. (d) Huang, X.; Liu, J.; Chen, J.; Xu, Y.; Shen, W. *Catal. Lett.* **2006**, *108*, 79. (e) Kaboudin, B.; Elhamifar, D.; Farjadian, F. *Org. Prep. Proced. Int.* **2006**, *38*, 412. (f) Gauvin, R. M.; Mortreux, A. *Chem. Commun.* **2005**, 1146 (g) Kaboudin, B.; Norouzi, H. *Synthesis* **2004**, 2035. (h) Shimizu, K.-I.; Hayashi, E.; Hatamachi, T.; Kodama, T.; Kitayama, Y. *Tetrahedron Lett.* **2004**, *45*, 5135. (i) Dongare, M. K.; Bhagwat, V. V.; Ramana, C. V.; Gurjar, M. K. *Tetrahedron Lett.* **2004**, *45*, 4759. (j) Balakrishna, M. S.; Kaboudin, B. *Tetrahedron Lett.* **2001**, *42*, 1127. (k) Song, Y.-M.; Choi, J. S.; Yang, J. W.; Han, H. *Tetrahedron Lett.* **2004**, *45*, 3301. (l) Kaboudin, B.; Norouzi, H. *Tetrahedron Lett.* **2004**, *45*, 1283. (m) Kaboudin, B.; Saadati, F. *J. Heterocycl. Chem.* **2005**, *42*, 699. (n) Kaboudin, B.; Navaee, K. *Heterocycles* **2003**, *60*, 2287. (o) Danks, T. N.; Desai, B. *Green Chem.* **2002**, *4*, 179.
17. (a) Sardarian, A. R.; Kaboudin, B. *Synth. Commun.* **1997**, *27*, 543. (b) Kaboudin, B. *Chem. Lett.* **2001**, 880. (c) Kaboudin, B.; Nazari, R. *Tetrahedron Lett.* **2001**, *42*, 8211. (d)

- Kaboudin, B.; Nazari, R. *Synth. Commun.* **2001**, *31*, 2245. (e) Kaboudin, B.; Balakrishna, M. S. *Synth. Commun.* **2001**, *31*, 2773. (f) Kaboudin, B. *Tetrahedron Lett.* **2002**, *43*, 8713. (g) Kaboudin, B. *Tetrahedron Lett.* **2003**, *44*, 1051. (h) Kaboudin, B.; Rahmani, A. *Synthesis* **2003**, 2705. (i) Kaboudin, B.; Saadati, F. *Synthesis* **2004**, 1249. (j) Kaboudin, B.; Rahmani, A. *Org. Prep. Proced. Int.* **2004**, *36*, 82. (k) Kaboudin B.; Moradi, K. *Tetrahedron Lett.* **2005**, *46*, 2989. (l) Kaboudin, B.; Haghishat, H. *Tetrahedron Lett.* **2005**, *46*, 7955. (m) Kaboudin, B.; Haghishat, H.; Yokomatsu, T. *J. Org. Chem.* **2006**, *71*, 6604. (n) Kaboudin, B.; Karimi, M. *Bioorg. Med. Chem. Lett.* **2006**, *16*, 5324. (o) Kaboudin, B.; Farjadian, F. *Beilstein J. Org. Chem.* **2006**, *2*:4.
18. Reddy, P. Y.; Shimizu, M.; Higashi, K.; Shimizu, T.; Toru, T. *Arkivoc* **2001**, 111.
19. (a) Uchida, H.; Shimizu, T.; Reddy, P. Y.; Nakamura, S.; Toru, T. *Synthesis* **2003**, 1236. (b) Uchida, H.; Tanikoshi, H.; Nakamura, S.; Reddy, P. Y.; Toru, T. *Synlett* **2003**, 1117.
20. (a) Berworth, F. C. U. S. Patent 2,599,807, 1952; *Chem. Abstr.* **1953**, *47*, 4360b. (b) Banks, C. V.; Yerick, R. E. *Anal. Chim. Acta* **1959**, *20*, 301.
21. (a) Lukszo, J.; Kowalik, J.; Mastalerz, P., *Chem. Lett.* **1978**, 1103. (b) Green, D.; Geeta, P.; Elgendi, S.; Baban, J. A.; Claeson, G.; Kakkar, V. V.; Deadman, J., *Tetrahedron*, **1994**, *50*, 5099. (c) Berry, J. P.; Isbell, A. F.; Hunt, G. E., *J. Org. Chem.*, **1972**, *26*, 4396. (d) Dzygiel, P.; Rudzinska, E.; Wieczorek, P.; Kafarski, P., *Journal of Chromatography A* **2000**, 895, 301 and references cited therein.
22. (a) Dimukhametov, M. N.; Musin, R. Z.; Buzykin, B. I.; Latypov, S. K.; Mironov, V. F. *Mendeleev Communications* **2005**, 40. (b) Kaboudin, B.; Moradi, K. *Synthesis* **2006**, 2339. (c) Kaboudin, B.; Jafari, E. *Synthesis* **2006**, 3063.