C-Glycoside D-galacturonates suitable as glycosyl acceptors for the synthesis of allyl *C*-homo- and rhamno-galacturonan modules¹

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Dedicated to Prof. Richard R. Schmidt on the occasion of his 78th anniversary

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Abstract

Methyl 2,3-di-*O*-benzyl-1-deoxy-1-(prop-2-enyl)- α -D-galactopyranuronate and benzyl 2,3-di-*O*-benzyl-1-deoxy-1-(prop-2-enyl)- α -D-galactopyranuronate were prepared as glycosyl acceptors. The glycosyl donors benzyl 4-*O*-acetyl-2,3-di-*O*-benzyl-1-(trichloroacetimidoyloxy)- α -D-galactopyranosyluronate and benzyl 4-*O*-acetyl-2,3-di-*O*-benzyl-1-(trichloroacetimidoyloxy)- β -D-galactopyranosyluronate were synthesized in 98% and 76% yields respectively. Disaccharides methyl (methyl 4-O-acetyl-2,3-di-O-benzyl- α/β -D-galactopyranosyluronate)-(1 \rightarrow 4)-2,3-di-O-benzyl-1-deoxy-1-(prop-2-enyl)- α -D-galactopyranuronate and benzyl (benzyl 4-O-acetyl-2,3-di-O-benzyl-1-deoxy-1-(prop-2-enyl)- α -D-galactopyranuronate and benzyl (benzyl 4-O-acetyl-2,3-di-O-benzyl- α/β -D-galactopyranosyluronate)-(1 \rightarrow 4)-2,3-di-O-benzyl-1-deoxy-1-(prop-2-enyl)- α -D-galactopyranuronate were synthesized in 53% and 44% yields respectively and with moderate stereoselectivity. The synthesis of 1,2-*O*-acetyl-3,4-di-*O*-benzyl-L-rhamnopyranose (α/β) and 2-*O*-acetyl-1-bromo-3,4-di-*O*-benzyl- α -L-rhamnopyranosyl suitable as glycosyl donors is described. The disaccharide methyl (2-*O*-acetyl-3,4-di-*O*-benzyl- α -L-rhamnopyranosyl)-(1 \rightarrow 4)-2,3-di-*O*-benzyl-1-deoxy-1-(prop-2-enyl)- α -D-galactopyranuronate, and benzyl (2-*O*-acetyl-3,4-di-*O*-benzyl- α -L-rhamnopyranosyl)-(1 \rightarrow 4)-2,3-di-*O*-benzyl- α -L-rhamnopyranosyl)-(1 \rightarrow 4)-2,3-di-*O*-benzyl-1-deoxy-1-(prop-2-enyl)- α -D-galactopyranuronate, and benzyl (2-*O*-acetyl-3,4-di-*O*-benzyl- α -L-rhamnopyranosyl)-(1 \rightarrow 4)-2,3-di-*O*-benzyl-1-deoxy-1-(prop-2-enyl)- α -D-galactopyranuronate, and benzyl (2-*O*-acetyl-3,4-di-*O*-benzyl- α -L-rhamnopyranosyl)-(1 \rightarrow 4)-2,3-di-*O*-benzyl-1-(prop-2-enyl)- α -D-galactopyranuronate, were obtained in 54% and 56% yield respectively.

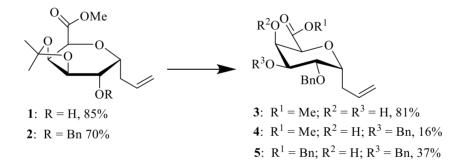
Keywords: C-glycoside, D-galacturonic acid, allyl *C*-homogalacturonan, allyl *C*-rhamnogalacturonan

Introduction

In order to develop a program directed at the synthesis of homo- and rhamnogalacturonan disaccharide mimics, we looked for an option to use α -*C*-galacturonate acceptors^{1,2} in glycosidic reactions to form higher oligomers of defined structure in our ongoing program for the synthesis of pectin fragments by a modular design principle.¹⁻³

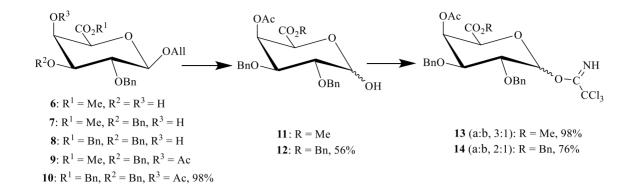
Results and Discussion

In our previous paper² methyl (4) and benzyl (5) glycosyl acceptors were obtained by different routes starting from D-galactose and D-galacturonic acid respectively. Exploring several protecting group manipulations, an effective route was found for the preparation of the key intermediate **3** (Scheme 1) through the isopropylidene compound **1** and its benzylation under basic conditions, where no β -elimination was observed.^{2,3} Selective benzylation via 3,4-*O*-benzylstannyl intermediates resulted in methyl (4) and benzyl (5) glycosyl acceptors, both suitable as acceptors in glycosylation reactions.



Scheme 1

For the preparation of the galacturonate trichloroacetimidate donors, the introduction of the trichloroacetimidate group at the anomeric centre of $11^{4,5}$ was re-examined (Scheme 2). In our investigations¹, the introduction of the trichloroacetimidate group at the anomeric center of **9** in the presence of DBU gave a 3:1 mixture of the α - and β -trichloroacetimidates ($11\alpha,\beta$) in 98% total yield. After HPLC column chromatography the α -trichloroacetimidate (R_f : 0.39, 73%) and the β -trichloroacetimidate (R_f 0.27, 25%) were characterized by NMR spectroscopy. For H-1, the smaller coupling constant ($J_{1,2} = 3.5$ Hz) for compound 13α and the larger ($J_{1,2} = 8.2$ Hz) for the trichloroacetimidate 13β match the observed results.



Scheme 2

In general, benzyl esters are less stable than the corresponding methyl esters. On the other hand, benzyl esters can be removed easily by hydrogenation. In order to get a defined pattern of protected and unprotected carboxylic esters in pectin fragments, both methyl and benzyl esters were prepared.^{6,7} Thus, it was of interest to incorporate galacturonate **8**, protected as the benzyl ester, into our program for the synthesis of the glycosyl donors $14\alpha/\beta$. Therefore, the 4-*O*-position was acetylated with acetic anhydride in dry pyridine to provide 10 in 98% yield. Deallylation with the aid of palladium(II) chloride⁸ produced, surprisingly, only the α -product 12 in 56% yield (Scheme 2).

Regioselective benzylation of **6** via 3,4-*O*-butylstannyl intermediates gave galacturonates **7** and **8** in 80% overall yield (ratio 3:1). The galacturonate **7** was used as a glycosyl acceptor for the synthesis of homo- and rhamnogalacturonan oligosaccharides.^{3,9}

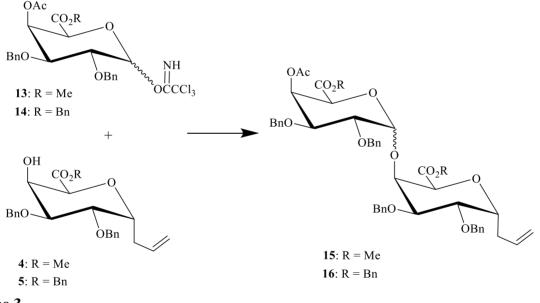
In the ¹H NMR (500 MHz) spectrum, the acetylation of **6** caused the expected downfield shift to the H-4 ring proton signal from δ 4.32 ppm (**8**) to 5.82 ppm (**10**). In the ¹³C NMR spectrum, the signal at δ 20.53 ppm and 169.68 ppm confirmed the presence of the acetyl group at the 4-position. The deallylation was evidenced by the expected upfield shift of the H-1 ring proton signal from δ 4.48 ppm (**10**) to 5.40 ppm (**12**). The small coupling constant $J_{1,2} = 3.5$ Hz of H-1 and the C-1 signal at δ 92.18 ppm are caused by the α -configuration of **8**.

The introduction of the trichloroacetimidate group at the anomeric center of **11** in the presence of DBU produced the α -D-galactopyranosyl trichloroacetimidate **13** α (R_f 0.76) and the β -trichloroacetimidate **12** β (R_f 0.71). After HPLC chromatography compounds **13** α and **13** β were obtained in pure in 76% total yield (ratio 2:1). In the ¹H NMR (500 MHz) spectrum the small coupling constant $J_{1,2} = 3.5$ Hz for compound **13** α , and the considerably larger coupling constant $J_{1,2} = 8.2$ Hz for compound **13** β confirmed the proposed structure. Moreover, ¹³C NMR signals at δ 94.54 ppm for compound **13** α , and at δ 97.78 ppm for compound **13** β assured the stereochemistry at the anomeric center of the glycosyl donor **13** α and **13** β respectively.

The coupling of galacturonate acceptor **4** with a slight excess of the α -configured donor **13** α was promoted by trimethylsilyl trifluoromethanesulfonate (TMSOTf).^{3,11,12} Standard work-up of

the reaction mixture provided the $(1\rightarrow 4)$ -linked disaccharides 16 α and 16 β in 53% total yield in a ratio 3:1 (Scheme 3). The same result was observed when 13 β was used as glycosyl donor.

Although the R_{f} values of the resulting diaccharides were so close together, the disaccharides **15** α and **15** β were successfully separated by using gradient HPLC. Still, both of the separated fractions **15** α and **15** β contained traces of the corresponding anomer. The ¹H NMR spectra of **15** α showed a doublet signal at δ 5.16 ppm with vicinal coupling constant $J_{1',2'} = 3.5$ Hz for H-1', and a triple doublet signal at δ 4.24 with vicinal coupling constants $J_{1,2} = 2.5$ Hz, $J_{1,Ha} = 6.0$ Hz, $J_{1,Hb} = 8.5$ Hz for H-1. In addition, the ¹³C NMR signal for C-1' was found to fall within the expected range of δ 98.80 Hz with $J_{C-1,H-1'} = 171.0$ Hz coupling constant for the α -coupled disaccharide **15** α . In the case of **15** β , the value of the C-1' signal, which was determined at δ 102 Hz, matches the β -linked disaccharide. Subsequent experiments have shown that the α -or β -configured trichloroacetimidate group at the anomeric center of **13** α/β exerted no influence on the outcome of stereoselectivity of the glycosylations investigated here.^{3,14} For that reason, in the subsequent experiments we used the α/β mixture of **13** α/β .

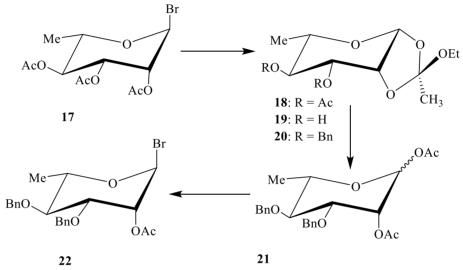


Scheme 3

The coupling of glycosyl acceptor **5** with a slight excess of the $14\alpha/\beta$ was initiated by TMSOTf as a glycosylation promoter.^{3,11,12} Standard work-up of the reaction mixture provided the $(1\rightarrow 4)$ -linked disaccharides 16α and 16β in 44% total yield in a ratio of 2:1 (Scheme 3). Unfortunately, the α - and β -coupled disaccharides 16α and 16β were difficult to separate this time. The ¹³C NMR showed the signal for C-1' has the expected range of δ 99.0 ppm for the α -coupled disaccharide 16α , whereas the β -coupled disaccharide 16β showed a signal at δ 102.3 ppm. The other ¹H and ¹³C NMR data were also fully consistent with the assigned structures.

In connection with the synthesis of rhamnogalacturonan fragments type I, we required a simple approach to benzylated rhamnopyranosides with an O-acetyl group at 2-postion. To

achieve this, acetobromorhamnose **17** was prepared according to the literature.¹⁴ Methyl orthoester **18** was prepared in 81% yield by the reaction of bromide **17** with dry EtOH in the presence of 2,4,6-collidine and tetrabutylammonium bromide (Scheme 4).^{15,16} The structure of the obtained orthoester **18** was supported by the analytical data.¹⁷ Compound **18** was then deacetylated by the Zemplén procedure to give **18**, but the subsequent neutralization decreased the yield of **20** dramatically. Therefore, deacetylation of orthoester **18** and the benzylation of the resulting compound **21** under basic conditions were carried out without further purification of **20**. Instead of using Zemplèn conditions, deacetylation was achieved by refluxing **18** with KOH in dry toluene.¹⁸



Scheme 4

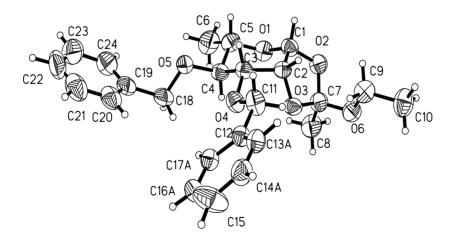


Figure 1. An ORTEP diagram of compound **20**, the aromatic ring of the benzyl group at O4 is disordered over two positions around the C11-C12 axis. Only one set of atoms is shown in Figure 1, the other is omitted for clarity.

After addition of benzyl chloride and classical work up orthoester **20** was obtained in 82% yield as colorless crystals suitable for X-ray investigation (Figure 1). NOESY studies (Figure 2) were employed to address the conformation and the absolute configuration of the orthoester **20**. In the ¹H-NMR spectrum of **20** the exchange of the acetyl groups at *O*-3 and *O*-4 positions by benzyl groups caused a significant upfield shift (*ca.* 1.5 ppm) of the geminal ring proton, with respect to the precursor **17**.¹⁷ Furthermore, the H-1 signal of **20** appears at relatively high field δ 5.26 ppm with a coupling constant $J_{1,2} = 2.5$ Hz. The NOESY spectrum (Figure 2) shows correlation between H1 \leftrightarrow H2, H1 \leftrightarrow H3, H1 \leftrightarrow H5, CCH₃ (orthoester) \leftrightarrow OCH₂CH₃ (orthoester), and H2 \leftrightarrow OCH₂CH₃ (orthoester). From these results, it could be concluded that the rhamnopyranose ring of **20** is in the ¹C4 chair conformation, and in the 1,2-*O*-(1-ethoxy-ethylidene) derivative **20** the ethoxy group exists in an *exo*-orientation (*S*-configuration). The distortion of the chair towards a half-chair conformation, as reported by Perlin,^{19,20} which is to be expected from the fusion of the five-membered orthoester group at positions 1 and 2 of the sugar molecule, was not observed for **20**.

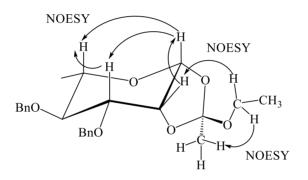


Figure 2. NOESY proton correlation of compound 20.

The X-ray diffraction studies of **20** (Figure 1) established the configuration at C-1, C-2 and provided information on the conformation of the pyranose ring. The puckering parameters Q: 0.549 (5) Å, θ : 160.2 (5)°, ϕ : 114.8 (14)° of the sugar ring, show a nearly ideal ¹C₄ chair conformation.

Hydrolysis of **20** in 70% AcOH solution followed by acetylation of the 1-position with acetic anhydride in presence of pyridine gave both α - and β -acetylated derivatives **21** α and **21** β in 66% and 14% yields, respectively. ¹H NMR and NOESY experiments (Figure 3) confirm the configuration at the 1-position in the diacetates **21** α and **21** β .

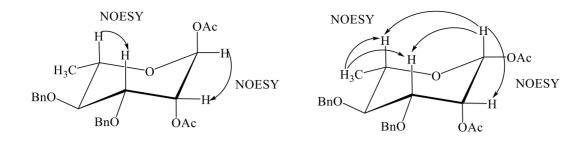
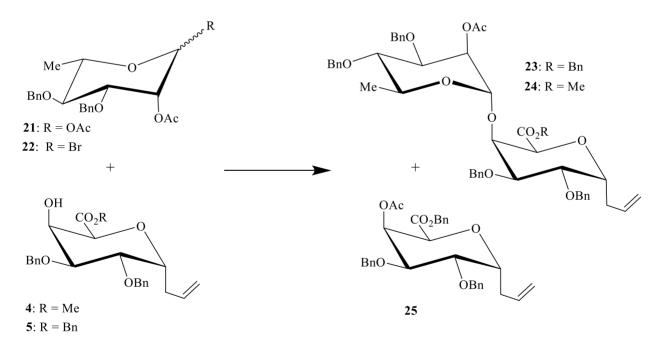


Figure 3. NOESY proton correlation of compounds 21α and 21β .

As shown in Scheme 5, the rhamnopyranose donors $21\alpha\beta$ were coupled with the C-glycoside galacturonate acceptors **4** in a ratio of 1.1:1 in the presence of trimethylsilyl trifluoromethanesulfonate.¹⁰⁻¹² This coupling produced the desired α -(1 \rightarrow 4)-coupled disaccharide **23** in 18% yield, $21\alpha/\beta$ (donors) in 26% yield, and the accompanying transesterfication^{21,22} product of the acceptor **25** in 23% yield. To improve the yield of the disaccharide **23**, the bromide donor **22** was synthesized from compounds $21\alpha/\beta$ by the reaction with oxalyl bromide in dry dichloromethane to give the bromosugar **22** (Scheme 4) in 95% yield.^{3,11} Compound **22** was unstable on storage and was used directly without further purification.



Scheme 5

The coupling of compounds **4** and **5** with **22** (Scheme 4) in the presence of 2,6-di-*tert*-butyl-4-methylpyridine and silver trifluoromethanesulfonate^{3,11} for 2 h at -70 °C gave the desired disaccharides **23** and **24** in 54% and 56% yields, respectively. The stereochemistry of the *O*- glycosidic linkages were assigned based on the geminal coupling constants $J_{C-1,H-1} = 170.46$ Hz for disaccharide **23** and $J_{C-1,H-1} = 171.5$ Hz for disaccharide **24**.³ In addition, all other analytical data of the disaccharides **23** and **24** supported the proposed structures.

Conclusions

Introduction of the trichloroacetimidate group at the anomeric center of $9^{23,24}$ was reexamined, and the resulting trichloroacetimidate derivatives 13 were obtained in 98% total yield (α/β , 3:1). Trichloroacetimidate derivatives 14 were synthesized in 76% total (α/β , 2:1) yield and incorporated in our program as glycosyl donors.

The $(1\rightarrow 4)$ -linked disaccharide derivatives **15** were obtained in 53% total yield with low stereoselectivity^{3,23,24} (α,β 3:1). The α -linked disaccharide **15** and its β -linked anomer were successfully separated, and characterized by the aid of NMR spectroscopy. The change of the methyl ester to a benzyl ester in both glycosyl acceptor and donor had no strong influence on the outcome of the glycosylation. Disaccharide derivatives **16** were obtained in 44% total yield (α/β , 2:1). Separation of **16** α and **16** β was cumbersome and NMR investigation could be done only with enriched fractions.

Glycosyl derivatives $21\alpha/\beta$ and the corresponding bromide^{25,26} 22 were prepared as glycosyl donors in high yield from the orthoacetate 18. Glycosylation reaction of C-allylated galacturonate 5 with rhamnose acetates $21\alpha,\beta$ gave only a moderate yield (18%) compared with results for the glycosylation of *O*-allylated galacturonates³. In order to improve the yield, the more reactive bromide 22 was used. Glycosylation of acceptors 4 and 5 with 22 gave the α -linked disaccharides 23 and 24 in 54% and 56% yields, respectively.

Experimental Section

General. Melting points were determined with a Boetius micro apparatus BHMK 05 (Rapido, Dresden) and are uncorrected. Optical rotations were measured for solutions in a 2-cm cell with an automatic polarimeter " Gyromat " (Dr. Kernchen Co.). Infrared analysis was recorded with an FT-IR spectrometer Nicolet (Protégé system 460). NMR spectra were recorded with Bruker Avance-500 spectrometers, (500.15 MHz for ¹H, and 125.7 MHz for ¹³C). The calibration of spectra was carried out by means of solvent peaks (CDCl₃: δ ¹H 7.25 ppm, δ ¹³C 77.00 ppm; CD₃OD: δ ¹H 2.65 ppm, δ ¹³C 40.45 ppm). Chemical shifts are given relative to the signal of internal standard tetramethylsilane (δ = 0). First order chemical shifts and coupling constants were obtained from one-dimensional spectra, and assignment of proton resonance was based on COSY, COR, and NOSY experiments. For the determination of the molecular structure of compound **20** by X-ray diffraction, an X8Apex diffractometer system device was used with area detector and Mo-K_α radiation. A graphite monochromator system was used. The data collections

were performed in routine ω -scan at the Bruker P4 system, in $\omega/2\theta$ -scans at the MACH3 and ϕ and ω -scans at the area detector system. For the data collections on the four-circle diffractometer systems, suitable crystals were checked by rotational photos prior to the data collections. On the area detector system the crystal quality was evaluated by checking the reciprocal space plots after the collection of sixty frames. The structure solutions were obtained with the Bruker SHELXTL software. The refinement calculations were carried out by the full-matrix leastsquares method of SHELXL-97 (G.M.Sheldrick, SHELXL-97. programs for Crystal Structure Determinations, University of Göttingen, 1997). The non-hydrogen atoms were refined anisotropically while the hydrogen atoms were refined using the riding model. Copies of the data can be obtained free of charge on application to the Director, CCDC, 12 Union Road, Cambridge CB2 1RZ, UK (via e-mail: TUdeposit@ccdc.cam.ac.uk, or from the url address www.ccdc.cam.ac.uk/conts/retrieving.html)

Thin-layer chromatography (TLC) on pre-coated plates of silica gel (Merck Silica gel 60, FB254B, 0.25 mm) was performed with the following eluent systems (v/v): (A) 3:1, (B) 2:1, (C) 3:2, (D) 1:1, (E) 1:2 heptane-ethyl acetate, (F) 5:1, (G) 3:1 toluene-ethyl acetate, (H) 1:1:1:0.1 toluene-acetone-isopropanol-formic acid, (I) 4:2:2:1 toluene-ethyl acetate-ethanol-acetic acid, (J) 7:1, (K) 6:1 chloroform-methanol, (L) 1:1:0.05% toluene-ethyl acetate-pyridine. The spots were made visible by spraying with methanolic 10 % H₂SO₄ solution and charring them for 3-5 min with a heat gun. Detection of benzyl derivatives was achieved by UV illumination. Preparative flash chromatography, MPLC and HPLC chromatography were performed by elution from columns of slurry-packed Silica Gel 60 (Merck, 40-63 μ m) and Nucleosil 100-7 (Knauer, 7.0 μ m), respectively. All solvents and reagents were purified and dried according to standard procedures²⁶. After classical work up of the reaction mixtures, the organic layers as a rule, were dried over MgSO₄, and then concentrated under reduced pressure (rotary evaporator).

Benzyl 4-O-acetyl-1-O-allyl-2,3-di-O-benzyl-β-D-galactopyranuronate (10). To a stirred solution of compound **8** (850 mg, 1.68 mmol) in pyridine (16.85 mL) was added acetic anhydride (8.42 mL) at 0 °C. After 3 h at ambient temperature (TLC eluent D, R_f 0.67), the mixture was poured into ice-water (100 mL). The aqueous layer was extracted with chloroform (2 × 45 mL). The combined organic extracts were washed with cold aqueous 1 % hydrochloric acid (35 mL), ice-water (35 mL), and cold saturated aqueous NaHCO₃ (35 mL), then dried and concentrated. The residue was purified by MPLC (eluent A) to give **10** (830 mg, 98%) as colorless syrup: $[\alpha]_D^{21}$ + 21.7 (*c* 1.0, chloroform); ¹H NMR (500 MHz, CDCl₃) δ 1.97 (OCOCH₃), 3.63 (dd, 1H, *J*_{3,4} 3.5 Hz, H-3), 3.70 (dd, 1H, *J*_{2,3} 9.8 Hz, H-2), 4.18 (d, 1H, *J*_{4,5} 1.2 Hz, H-5), 4.17 – 4.21 (m, 2H, OCH₂CHCH₂), 4.48 (d, 1H, *J*_{1,2} 7.8 Hz, H-1), 4.55 (d, 1H, *J* 11.5 Hz, OCH₂C₆H₅), 4.74 (d, 1H, *J* 11.0 Hz, OCH₂C₆H₅), 4.78 (d, 1H, *J* 11.5 Hz, OCH₂C₆H₅), 4.92 (d, 1H, *J* 11.0 Hz, OCH₂C₆H₅), 5.17 (d, 1H, *J* 12.0 Hz, OCH₂C₆H₅), 5.24 (d, 1H, *J* 12.0 Hz, OCH₂C₆H₅), 5.21 - 5.25 (m, 1H, OCH₂CHCH₂), 7.25 – 7.44 (m, 15H, OCH₂CHCH₂), 5.82 (dd, 1H, *J*_{4,5} 1.2 Hz, H-4), 5.98 (m, 1H, OCH₂CHCH₂), 67.58 (C-4), 70.39 (CH₂C₆H₅), 72.23 (CH₂C₆H₅), 72.31 (C-

5), 75.32 (OCH₂CHCH₂), 78.17 (C-2), 78.69 (C-3), 102.19 (C-1), 117.44 (OCH₂CH=CH₂), 127.53, 127.65, 127.93, 128.00, 128.15, 128.32, 128.51, 128.54, 128.92, 134.89, 137.72, 138.34 ($3 \times CH_2C_6H_5$ six signals are isochronous), 133.69 (OCH₂CH=CH₂), 166.53 (CO₂C₆H₅), 169.81 (COCH₃). Anal. Calcd for C₃₂H₃₄O₈ (546.61): C, 70.31, H, 6.27. Found: C, 69.54, H, 6.26.

Deallylation of compound 10. Benzyl 4-O-acetyl-2,3-di-O-benzyl-α-D-galactopyranuronate (12). To a stirred solution of 10 (1.10 g, 1.9 mmol) in a mixture of acetic acid and water (20:1 v/v, 58.50 mL), anhydrous sodium acetate (1.6 g, 1.95 mmol) and palladium(II) chloride (1.38 g, 7.77 mmol) were added. After stirring for 4 h at 40 - 45 °C (TLC eluent F, R_f 0.48), the reaction mixture was filtered, and the solids were washed with chloroform. The combined filtrate and washings were washed with sat aq NaHCO₃ (3×50 mL), and water (2×50 mL), and were dried and concentrated. The residue was purified by flash chromatography (eluent F) to provide 12 (610 mg, 56%) as an amorphous yellow solid: $[\alpha]_D^{21} + 29.7$ (c 1.0, chloroform); ¹H NMR (500 MHz, CDCl₃): δ 1.89 (s, 3H, COCH₃), 3.12 (br., 1H, OH), 3.79 (dd, 1H J_{2.3} 9.8 Hz, H-2), 3.98 (dd, 1H, J_{3.4} 3.5 Hz, H-3), 4.53 (d, 1H, J 11.0 Hz, CH₂C₆H₅), 4.64 (d, 1H, J 11.7 Hz, CH₂C₆H₅), 4.77 (d, 1H, J 11.0 Hz, CH₂C₆H₅), 4.78 (d, 1H, J 1.5 Hz, H-5), 4.81 (d, 1H, J 11.7 Hz, CH₂C₆H₅), 5.20 (center of AB, 2H, J 12.0 Hz, CH₂C₆H₅), 5.40(d, 1H, J_{1,2} 3.5 Hz, H-1), 5.90 (dd, 1H, $J_{4,5}$ 1.5 Hz, H-4), 7.40 – 7.25 (m, 15H, C₆H₅); ¹³C NMR (125.7 MHz, CDCl₃): δ 20.54 (OCOCH₃), 67.49 (OCH₂C₆H₅), 68.43 (C-4), 69.02 (C-5), 72.17 (OCH₂C₆H₅), 73.89 (OCH₂C₆H₅), 74.94 (C-2), 75.40 (C-3), 92.14 (C-1), 127.75, 127.95, 127.98, 128.03, 128.37, 128.64, 129.10, 134.96, 137.73, 137.91 (OCH₂C₆H₅ eight signals are isochronous), 167.69 (CO₂CH₂C₆H₅), 169.76 (OCOCH₃). Anal. Calcd for C₂₉H₃₀O₈ (506.54): C, 68.76, H, 5.97. Found: C, 68.82, H, 6.03.

Introduction of the trichloroacetamidate group at the anomeric center of 11. To a solution of compound 11 (330 mg, 0.77 mmol) in dry dichloromethane (5 mL), trichloroacetonitrile (2.84 mL, 28.4 mmol) and 1,8-diazabicyclo[5.4.0]undec-7-ene (DBU, 23 μ L, 0.15 mmol) were added under argon at -20 °C. The reaction mixture was stirred at that temperature for one hour, and then for an additional hour at room temperature (TLC eluent B; R_f. 0.39, R_f. 0.27). Finally, the mixture was concentrated. The residue was suspended in ethyl acetate (30 mL) and filtered over a layer of silica gel. The remaining solids were washed with ethyl acetate (3 × 8 mL); the combined filtrate and washings were dried and concentrated. The residue was purified by HPLC (eluent ethyl acetate gradient 0% \rightarrow 50% in petrol ether v/v) to provide the product.

Methyl 4-*O*-acetyl-2,3-di-*O*-benzyl-1-(trichloroacetimidoyloxy)-α-D-galactopyranosyluronate (13α) (320 mg, 73%, $R_f 0.39$), yellow syrup; $[α]_D^{22} + 88.9$ (*c* 1.4, chloroform); ¹H NMR (500 MHz, CDCl₃) δ 2.09 (s, 3H, COC*H*₃), 3.74 (s, 3H, CO₂C*H*₃), 4.04 (dd, 1H, *J*_{2,3} 10.0 Hz, H-2), 4.09 (dd, *J*_{3,4} 3.5 Hz, H-3), 4.61 (d, 1H, *J* 11.8 Hz, C*H*₂C₆H₅), 4.71 (d, 1H, *J* 1.5 Hz, H-5), 4.74 (center of AB, 2H, C*H*₂C₆H₅), 4.78 (d, 2H, *J* 10.8 Hz, C*H*₂C₆H₅), 5.90 (dd, 1H, *J*_{4,5} 1.5 Hz, H-4), 6.69 (d, 1H, *J*_{1,2} 3.5 Hz, H-1), 7.22 – 7.35 (m, 15H, C₆H₅), 8.66 [s, 1H, O(C=NH)CCl₃]; ¹³C NMR (125.7 MHz, CDCl₃) δ 20.55 (OCOCH₃), 52.54 (CO₂CH₃), 68.23 (C-4), 71.12 (C-5), 72.02 (OCH₂C₆H₅), 73.14 (OCH₂C₆H₅), 74.19 (C-2), 74.38 (C-3), 90.91 [OC(=NH)CCl₃], 94.38 (C-1), 127.33, 127.51, 127.95, 128.15, 128.21, 137.42, 137.92 ($2 \times \text{OCH}_2C_6\text{H}_5$ five signals are isochronous), 160.43 [OC(=NH)CCl₃], 167.17 (CO₂Me), 169.89 (OCOCH₃).

Methyl 4-*O*-acetyl-2,3-di-*O*-benzyl-1-(trichloroacetimidoyloxy)-β-D-galactopyranosyluronate (13β) (110 mg, 25%, R_f 0.27), yellow color syrup; $[\alpha]_{D}^{22}$ + 67.1(*c* 1.05, chloroform); ¹H NMR (500 MHz, CDCl₃) δ 2.14 (s, COC*H*₃), 3.75 (dd, 1H, *J*_{3,4} 3.5 Hz, H-3), 3.75 (s, 3H, CO₂C*H*₃), 3.91(dd, 1H, *J*_{1,2} 8.2 Hz, H-2), 4.35 (d, 1H, *J*_{4,5} 1.5 Hz, H-5), 4.55 (d, 1H, *J* 11.5 Hz, OC*H*₂C₆H₅), 4.78 (d, 2H, *J* 11.5 Hz, OC*H*₂C₆H₅), 4.79 (d, 2H, *J* 10.8 Hz, OC*H*₂C₆H₅), 4.88 (d, 1H, *J* 10.8 Hz, OC*H*₂C₆H₅), 5.79 (d, 1H, *J*_{1,2} 8.2 Hz, H-1), 5.84 (dd, 1H, *J*_{3,4} 3.5 Hz, *J*_{4,5} 1.5 Hz, H-4), 7.24 – 7.34 (m, 15H, C₆H₅), 8.73 [s, 1H, (C=N*H*)CCl₃]. ¹³C NMR (125.7 MHz, CDCl₃) δ 20.55 (OCOCH₃), 52.50 (CO₂CH₃), 67.25 (C-4), 72.10 (OCH₂C₆H₅), 73.00 (C-5), 75.15 (OCH₂C₆H₅), 76.61 (C-2), 78.62 (C-3), 91.92 [OC(=NH)CCl₃], 97.52 (C-1), 127.55, 127.77, 128.18, 128.22, 137.26, 137.67 (2 × OCH₂C₆H₅ six signals are isochronous), 163.41 [OC(=NH)CCl₃], 168.26 (CO₂CH₃), 169.83 (OCOCH₃).

Introduction of the trichloroacetimidate group at the anomeric center of 12. To a solution of compound 12 (510 mg, 1.0 mmol) in dry dichloromethane (7 ml), trichloroacetonitrile (3.7 mL, 37 mmol) and 1,8-diazabicyclo[5.4.0]undec-7-ene (DBU 30 µl, 0.20 mmol) were added under argon at -20 °C. The reaction mixture was stirred at that temperature for one hour, and then for an additional hour at room temperature (TLC eluent F; R_{f} 0.77, R_{f} 0.73). Finally, the mixture was concentrated; the residue was suspended in ethyl acetate (30 mL) and filtered over a layer of silica gel. The remaining solids were washed with ethyl acetate (3 × 8 mL), the combined filtrate and washings were dried and concentrated. The residue was purified by HPLC (eluent ethyl acetate gradient 0% \rightarrow 50% in petrol ether v/v) to provide 14 α (R_f 0.77, 210 mg, 40%), 14 β (R_f 0.73, 100 mg, 19%), and α/β mixture (90 mg, 17%).

4-O-acetyl-2,3-di-O-benzyl-1-(trichloroacetimidoyloxy)-α-D-galactopyranosyl-Benzyl **uronate** (14 α): $[\alpha]_D^{21}$ + 70.0 (*c* 1.0, chloroform); 1H NMR (500 MHz, CDCl₃) δ 1.87 (s, 3H, COCH3), 3.97 (dd, 1H, J2.3 10.0 Hz, H-2), 4.03 (dd, 1H, J3.4 2.1 Hz, H-3), 4.54 (d, 1H, J 11.5 Hz, CH₂C₆H₅), 4.69 (center of AB, 2H, J_{A,B} 11.8 Hz, CH₂C₆H₅), 4.70 (d, 1H, J_{4.5} 1.5 Hz, H-5), 4.72 (d, 1H, J 11.5 Hz, CH₂C₆H₅), 5.12 (center of AB, 2H, J_{A,B} 11.8 Hz, CH₂C₆H₅), 5.87 (dd, 1H, J_{4.5} 1.5 Hz, H-4), 6.65 (d, 1H, J_{1.2} 3.5 Hz, H-1), 7.21 - 7.36 (m, 15H, C₆H₅), 8.60 [s, 1H, (C=NH)CCl₃], ¹³C NMR (500 MHz, CDCl₃) δ 20.46 (COCH₃), 67.72 (CH₂C₆H₅), 68.23 (C-4), 71.20 (C-5), 72.13 (CH₂C₆H₅), 73.23 (CH₂C₆H₅), 74.27 (C-2), 74.53 (C-3), 91.01 [O(C=NH)CCl₃], 94.54 (C-1), 127.41, 127.57, 127.69, 128.06, 128.22, 128.27, 128.64, 128.72, 129.16, 134.75, 137.53, 138.03 (3 \times OCH₂C₆H₅ six signals are isochronous), 160.59 [O(C=NH)CCl₃], 166.69 (CO₂CH₂C₆H₅), 169.62 (OCOCH₃); FAB [M+Na]+: *m/z* 674. Anal.Calcd for C₂₉H₃₀O₈ (650.93): C, 57.20, H, 4.65, N, 2.15 Found: C, 57.64, H, 4.69, N, 2.10; Benzvl 4-O-acetyl-2,3-di-O-benzyl-1-(trichloroacetimidoyloxy)-β-D-galactopyranosyl**uronate** (14 β): $[\alpha]_D^{21}$ + 44.6 (*c* 1.0, chloroform); 1H NMR (500 MHz, CDCl₃) δ 1.95 (s, 3H, COCH3), 3.73 (dd, 1H, J3,4 3.5 Hz, H-3), 3.88 (dd, 1H, J2,3 9.8 Hz, H-2), 4.37 (d, 1H, J 1.5 Hz, H-5), 4.52 (d, 1H, J 11.5 Hz, CH₂C₆H₅), 4.76 (d, 1H, J 10.7 Hz, CH₂C₆H₅), 4.77 (d, 1H, J 11.5 Hz, CH₂C₆H₅), 4.87 (d, 1H, J 10.7 Hz, CH₂C₆H₅), 5.16 (center of AB, 2H, J_{A,B} 12.0 Hz, CH₂C₆H₅), 5.79 (d, 1H, $J_{1,2}$ 8.2 Hz, H-1), 5.85 (dd, 1H, $J_{3,4}$ 3.5 Hz, $J_{4,5}$ 1.5 Hz, H-4), 7.24 – 7.40 (m, 15H, C₆H₅), 8.72 [s, 1H, (C=NH)CCl₃], ¹³C NMR (500 MHz, CDCl₃) δ 20.59 (COCH₃), 67.40 (C-4), 72.48 (CH₂C₆H₅), 73.17 (C-5), 75.41 (CH₂C₆H₅), 76.88 (C-2), 79.03 (C-3), 90.73 [(C=NH)CCl₃], 97.78 (C-1), 127.71, 127.87, 127.90, 128.11, 128.25, 128.38, 128.60, 128.64, 129.04, 134.89, 137.34, 137.92 (3 × CH₂C₆H₅ three signals are isochronous), 161.27 [(C=NH)CCl₃], 165.83 (CO₂CH₂C₆H₅), 169.80 (OCOCH₃).

Glycosylation reactions of D-galacturonate acceptors with D-galacturonate donors. A mixture of glycosyl acceptor 4 (170 mg, 0.4 mmol), glycosyl donors $12\alpha/\beta$ (290 mg, 0.5 mmol), and powdered activated molecular sieves (4Å, 4.0 g) was dried azeotropically with toluene, and then subjected to high vacuum for 2h. The mixture was dissolved in dry dichloromethane (8 mL), and stirred for 2 h under argon at room temperature. After cooling to -70 °C, TMSOTf (83 µL, 0.5 mmol) was added, and stirring was continued for 3 h at that temperature. The reaction mixture was then allowed to warm-up to room temperature and stirring was continued for an additional 18 h (TLC eluent D; R_f 0.35, R_f 0.33). The reaction mixture was passed through a layer of alkaline alumina by elution with chloroform. The eluate was concentrated to (30 mL) then was washed with cold aq sat NaHCO₃ (2 × 15 mL), and ice-water (2 × 15 mL), dried and concentrated. The crude disaccharides were purified by HPLC (eluent ethyl acetate gradient 0% → 25% in petrol ether v/v) to yield 15α/β (180 mg, 53%) in the ratio 3:1.

Methyl (methyl 4-*O*-acetyl-2,3-di-*O*-benzyl-α-D-galactopyranosyluronate)-(1→4)-2,3-di-*O*-benzyl-1-deoxy-1-(prop-2-enyl)-α-D-galactopyranuronate (15α). (120 mg, 35%) ¹H NMR (500 MHz, CDCl₃) δ 2.02 (s, 3H, OCOC*H*₃), 2.27-2.48 (m, 2H, -C*H*₂CHCH₂), 3.47, 3.51 (2 × s, 6H, CO₂C*H*₃), 3.58-3.62 (m, 1H, H-2), 3.79-3.85 (m, 3H, H-2', H-3', H-3), 3.97 (dd, 1H, *J*_{3,4} 10.5 Hz, *J*_{4,5} 3.5 Hz, H-4), 4.24 (ddd, 1H, *J*_{1,2} 2.5 Hz, *J*_{1,Ha} 6.0 Hz, *J*_{1,Hb} 8.5 Hz, H-1), 4.52-4.76 (m, 9H, H-4', C*H*₂C₆H₅), 4.83 (d, 1H, H-5'), 5.04-5.14 (4 × m, 2H, -CH₂CHCH₂), 5.16 (d, 1H, *J*_{1',2'} 3.5 Hz, H-1'), 5.75-5.85 (m, 1H, -CH₂C*H*CH₂), 7.20-7.36 (m, 20H, -CH₂C₆H₅); ¹³C NMR (125.7 MHz, CDCl₃) δ 20.64 (OCOCH₃), 31.98 (-CH₂CHCH₂), 51.9, 52.2 (2 × CO₂CH₃), 68.86, 69.79, 70.89, 71.30, 71.40, 72.99, 73.16, 73.22, 73.41, 75.27, 75.30, 75.5, 76.28 [(4 × CH₂C₆H₅), (C2[']-C5[']), (C1-C5)], 98.80 (C-1[']), 117.00 (-CH₂CH=*C*H₂), 134.5 (-CH₂CHCH₂), 137.68-128.45 (CH₂C₆H₅), 169.70, 169.80, 171.90 (3 × COCH₃); FAB [M+Na]⁺ : *m*/z 847.

Methyl (methyl 4-*O*-acetyl-2,3-di-*O*-benzyl-β-D-galactopyranosyluronate)-(1→4)-2,3-di-*O*-benzyl-1-deoxy-1-(prop-2-enyl)-α-D-galactopyranuronate (15β). (60 mg, 18%) ¹H NMR (500 MHz, CDCl₃) δ 2.07 (s, 3H, OCOC*H*₃), 2.39 (m, 2H, -C*H*₂CHCH₂), 3.51-3.64 (m, 3H, H-2['], H-3['], H-4[']), 3.74, 3.78 (2 × s, 6H, CO₂C*H*₃), 3.73-3.85 (m, 2H, H-2, H-3), 4.41 (m, 1H, H-1), 4.36 (d, 1H, *J* 11.7 Hz, C*H*₂C₆H₅), 4.44 (d, 1H, *J* 11.7 Hz, CH₂C₆H₅), 4.46 (d, 1H, *J*_{4,5} 3.5 Hz, H-5), 4.52 (d, 1H, *J* 11.7 Hz, C*H*₂C₆H₅), 4.36 (center of AB, 2H, *J*_{A,B} 12 Hz, C*H*₂C₆H₅), 4.66-4.73 (m, 2H, H-1['], H-4), 4.73 (d, 1H, *J* 11.7 Hz, C*H*₂C₆H₅), 4.77 (d, 1H, *J* 11.5 Hz, C*H*₂C₆H₅), 4.97 (d, 1H, *J* 11.5 Hz, C*H*₂C₆H₅), 5.04-5.12 (4 × m, 2H, -CH₂CHC*H*₂), 5.70 (d, 1H, H-5[']), 5.81 (m, 1H, -CH₂C*H*CH₂), 7.16-7.35 (m, 20H, -CH₂C₆H₅); ¹³C NMR (125.7 MHz, CDCl₃) δ 20.72 (OCOCH₃), 32.04 (-CH₂CHCH₂), 52.09, 52.41 (2 × CO₂CH₃), 67.63, 69.21, 72.09, 72.21, 72.31, 72.65, 73.50, 73.52, 74.94, 77.24, 78.32, 78.35, [(4 × CH₂C₆H₅), (C2[']-C5[']), (C1-C5)], 102.02 (C-

1'), 116.95 (-CH₂CH=*C*H₂), 134.63 (-CH₂*C*HCH₂), 127.09-138.20 (CH₂*C*₆H₅), 168.98, 169.95, 171.00 (3 × C=O); FAB [M+Na]⁺: m/z 847.

Glycosylation reactions of D-galacturonate acceptor (5) with D-galacuronates donors (14α/β) A mixture of glycosyl acceptor 5 (195 mg, 0.4 mmol), glycosyl donors 14α/β (270 mg, 0.5 mmol), and powdered activated molecular sieves (4Å, 4.0 g) were dried azeotropically with toluene, and then subjected to high vacuum for 2h. The mixture was dissolved in dry dichloromethane (8 ml), and stirred for 2 h under argon at room temperature. After cooling to -70 °C, TMSOTf (83 µL, 0.5 mmol) was added, and stirring was continued for 3 h at that temperature. The reaction mixture was then allowed to warm-up to room temperature and stirring was continued for an additional 18 h (TLC eluent F, R_f 0.68). The reaction mixture was passed through a layer of alkaline alumina by elution with chloroform. The eluate was concentrated to (30 mL) then was washed with cold aq sat NaHCO₃ (2 × 15 mL), and ice-water (2 × 15 mL), dried and concentrated. The crude disaccharides were purified by HPLC (eluent ethyl acetate gradient 0% → 25% in petrol ether v/v) to yield a mixture of 16α/β (175 mg, 44%) in the ratio 3:1.

Benzyl (benzyl 4-*O*-acetyl-2,3-di-*O*-benzyl-*α*/β-D-galactopyranosyluronate)-(1→4)-2,3-di-*O*-benzyl-1-deoxy-1-(prop-2-enyl)-*α*-D-galactopyranuronate (16*α*/β). ¹H NMR (500 MHz, CDCl₃) δ 1.83, 1.85 [2 × s, 6H, OCOCH₃ (*α*,β)], 2.29-2.35, 2.42-2.49 [2 × m, 4H, -CH₂CHCH₂ (*α*,β)], 3.52-5.27 (m, 54H), 4.74 (d, 1H, $J_{1',2'}$ 6.5 Hz, H-1'β), 5.01 (d, 1H, $J_{1',2'}$ 3.2 Hz, H-1'α), 7.08-7.39 [m, 60H, -OCH₂C₆H₅ (*α*,β)]; ¹³C NMR (125.7 MHz, CDCl₃) δ 20.44, 20.47 [2 × OCOCH₃ (*α*,β)], 32.77, 33.33 [2 × -CH₂CHCH₂ (*α*,β)], 60.27, 66.46, 66.79, 67.23, 67.38, 71.77, 72.12, 72.53, 72.81, 73.49, 73.59, 75.05 [12 × -OCH₂C₆H₅ (*α*,β)], 67.45, 68.56, 69.77, 71.37, 72.33, 72.65, 74.34, 74.43, 75.20, 75.55, 75.84, 77.18, 78.37, 78.49 [(C-1)-(C-5) (*α*,β), (C-2')-(C-5') (*α*,β), 4 signals are isochronous], 99.02 (C-1'α), 102.31(C-1'β),116.80, 116.95 [2 × -CH₂CHCH₂ (*α*,β)], 126.86, 127.06, 127.36, 127.41, 127.63, 127.67, 127.73, 127.83, 127.88, 128.09, 128.25, 128.39, 128.48, 128.72, 128.84, 129.21, 134.53, 134.65, 134.71, 134.97, 135.25, 135.90, 137.52, 137.60, 137.91, 137.93, 138.07, 138.29, 138.55 [-CH₂CHCH₂ (*α*,β), -OCH₂C₆H₅ (*α*,β)]; FAB [M+Li]⁺ : *m*/z 983. Anal.calcd for C₅₉H₆₀O₁₃ (977.10): C, 72.52; H, 6.19. Found: C, 72.25; H, 6.15.

2,3-Di-*O***-acetyl-1,2-** *O***-(1-ethoxyethylidene)-***β***-L-rhamnopyranose** (**18**). To a mixture of 2,3,4-Tri-*O*-acetyl-α-L-rhamnopyranosyl bromide¹⁴ 17 (6.0 g, 18.9 mmol), 2,4,6-collidine (2.9 mL, 163.7 mmol), and tetrabutylammonium bromide (2.4 g, 2.4 mmol) in CH₂Cl₂ (45 mL), EtOH (anhydrous, 2.1 mL, 24 mmol) was added. The reaction mixture was stirred under argon for 9 h at room temperature (TLC eluent L, R_f 0.64). Chloroform (100 mL) was added; the organic solution was washed with ice-water, dried and concentrated. The excess of collidine was removed under vacuum, and the resulting syrup was purified by flash chromatography (eluent ethyl acetate gradient 0% → 25% in petrol ether - pyridine 0.05% v/v/v) to give 18 (4.4 g, 81 %): mp 86-88 °C; $[\alpha]_D^{22}$ + 32.7 (*c* 1.0, chloroform). Lit.⁸²; mp 87-88 °C; $[\alpha]_D^{22}$ + 35.1 (*c* 0.82, chloroform).

2,3-Di-O-benzyl-1,2-O-(1-ethoxyethylidene)-β-L-rhamnopyranose (20). Compound 19 (4.40 g, 13.8 mmol) was dissolved in dry toluene (20 mL) and potassium hydroxide (9.60 g, powder) was added. The mixture was heated to reflux, and benzyl chloride (14.5 mL) was added dropwise. The reaction mixture was heated under reflux for 2.5 h and cooled to room temperature, and ice-water was added. The organic phase was diluted with toluene and washed with ice-water until neutral. The toluene solution was concentrated to an oil, which was then shifted to flash chromatography (eluent G, $R_f 0.61$) to give a syrupy product, which crystallized from petrol ether-ethyl acetate to give **20** (4.7 g, 82%) as colorless crystals: mp 76-78 °C; $[\alpha]_D^{22}$ + 2.9 (c 1.0 chloroform); ¹H NMR (500 MHz, CDCl₃) δ1.21 [t, 3H, J 6.9 Hz, C(OCH₂CH₃)CH₃], 1.31 (d, 3H, J 6.3 Hz, CH₃-5), 1.73 [s, 3H, C(OCH₂CH₃)CH₃], 3.31 (m, 1H, H-5), 3.48 (t, 1H, J_{4.5} 18.29 Hz, H-4), 3.55 [m, 2H, C(OCH₂CH₃)CH₃], 3.67 (dd, 1H, J_{3.4} 9.15 Hz, H-3), 4.36 (dd, 1H, $J_{2,3} = 4.1$ Hz, H-2), 4.67 (d, 1H, J 11.03 Hz, $CH_2C_6H_5$), 4.76 (s, 2H, CH₂C₆H₅), 4.95 (d, 1H, J 11.04 Hz, CH₂C₆H₅), 5.26 (d, 1H, J_{1,2} 2.52 Hz, H-1), 7.29 - 7.39 (m, 10H, C₆H₅); ¹³C NMR (125.7 MHz, CDCl₃) δ 15.30 [C(OCH₂CH₃)CH₃], 18.00 (CH₃-5), 24.70 [C(OCH₂CH₃)CH₃], 58.00 [C(OCH₂CH₃)CH₃], 70.30 (C-5), 72.30 (CH₂C₆H₅), 75.50 (CH₂C₆H₅), 77.03 (C-2), 79.10 (C-3), 79.60 (C-4), 97.30 (C-1), 123.60 [C(OEt)CH₃], 127.80, 127.90, 128.00, 128.10, 128.40, 128.50, 137.90, 138.30 (C₆H₅ four signals are isochronous). Anal.Calcd for C₂₄H₃₀O₆ (414.49): C, 69.54; H, 7.30. Found: C, 69.17; H, 7.33.

Crystal data. Mol. formula $C_{24}H_{30}O_6$; Formula weight: 414.48; temperature: 173(2) K; wavelength: 0.71073 Å; crystal system: Orthorhombic; space group (H.-M.): P2₁2₁2₁; space group (Hall): P 2ac 2ab; Unit cell dimensions:a = 10.4095(9) Å, $\alpha = 90^\circ$, b = 11.4518(11) Å, $\beta = 90^\circ$, c = 18.9505(13) Å, $\gamma = 90^\circ$; volume: 2259.0(3) Å³; Z = 4; density (calculated): 1.219 Mg/m³; absorption coefficient : 0.087 mm⁻¹; F(000): 888; crystal size: $0.60 \times 0.40 \times 0.15$ mm³; Θ range for data collection: 2.91 to 22.49°; index ranges: $-11 \le h \le 11$, $-12 \le k \le 12$, $-18 \le 1 \le 20$; reflections collected: 13542; independent reflections: 2935 [R(int) = 0.0303]; completeness to $\Theta = 22.49^\circ$: 98.8 %; absorption correction: none; max. and min. transmission: 0.9871 and 0.9498; refinement method: full-matrix least-squares on F2; data / restraints / parameters: 2935 / 6 / 312; goodness-of-fit on F2: 1.113; final R indices: [I>2 σ (I)]; R1 = 0.0622, wR2 = 0.1695; R indices (all data): R1 = 0.0658, wR2 = 0.1717; absolute structure parameter: 0(2); extinction coefficient : 0.020(3) ; largest diff. peak and hole: 0.183 and -0.195 e.Å⁻³.

Hydrolysis of compound 20. 2,3-Di-O-benzyl-1,2-O-(1-ethoxyethylidene)- β -L-rhamnopyranose. Compound 20 (4.4 g, 10.61 mmol) was hydrolysed by sequential treatment with 70% aqueous acetic acid (28 mL) at room temperature for 7 min (TLC eluent K, R_f 0.52). The solution was then concentrated and acetic acid in the syrupy residue was removed by co-evaporation with toluene. The ¹H NMR spectrum indicated the product to be essentially pure. Without further purification, the crude syrupy residue was dissolved in dry pyridine (106.5 mL). Acetic anhydride (53 mL) was added at 0 °C and the reaction mixture stirred at room temperature for 1h (TLC eluent I, R_f 0.71). The mixture was poured into ice-water and the aqueous layer extracted with chloroform. The combined organic extracts was washed with cold 1% HCl, ice-water, cold sat aq NaHCO₃, then again with ice-water, dried and concentrated. The syrupy residue was purified by flash chromatography (eluent A).

1,2-Di-*O*-acetyl-3,4-di-*O*-benzyl-α-L-rhamnopyranose (21α). Colourless amorphous solid (3.01 g, 66%): $[α]_D^{21} - 20.8$ (*c* 1.0, chloroform); ¹H NMR (500 MHz, CDCl₃) δ 1.34 (d, 3H, *J* 6.31 Hz, CH₃-5), 2.08, 2.17 (2s, 6H, OCOCH₃), 3.49 (t, 1H, *J*_{4,5} 9.5 Hz, H-4), 3.81 (m, 1H, H-5), 3.94 (dd, 1H, *J*_{3,4} 9.46 Hz, H-3), 4.55 (d, 1H, *J* 11.04, CH₂C₆H₅), 4.65 (d, 1H, *J* 10.92, CH₂C₆H₅), 4.75 (d, 1H, *J* 11.04, CH₂C₆H₅), 4.93 (d, 1H, *J* 10.73, CH₂C₆H₅), 5.36 (dd, 1H, *J*_{2,3} 2.84, H-2), 6.01 (d, 1H, *J*_{1,2} 1.89 Hz, H-1), 7.29 – 7.37 (m, 10H, CH₂C₆H₅); ¹³C NMR (125.7 MHz, CDCl₃) δ 17.95 (CH₃-5), 20.81, 20.87 (2 × COCH₃), 67.80 (C-2), 70.00 (C-5), 71.90, 75.50 (2 × CH₂C₆H₅), 77.60 (C-3), 79.50 (C-4), 91.11 (C-1), 127.76, 127.89, 127.90, 128.00, 128.40, 137.70, 138.20 (CH₂C₆H₅ seven signals are isochronous), 168.40, 169.90 (2 × COCH₃). Anal. calcd. for C₂₄H₂₈O₇ (428.47): C, 67.28; H, 6.59. Found: C, 67.29; H, 6.59.

1,2-Di-*O***-acetyl-3,4-di-***O***-benzyl-***β***-L-rhamnopyranose** (**21***β*). Colorless syrup (0.62 g, 14%): $[\alpha]_D^{21} + 29.2$ (*c* 1, chloroform); ¹H NMR (500 MHz, CDCl₃) δ 1.38 (d, 3H, *J* = 5.99 Hz, C*H*₃-5), 2.09, 2.22 (2s, 6H, OCOC*H*₃), 3.44 (t, 1H, *J*_{4,5} 9.5 Hz, H-4), 3.48 – 3.55 (m, 1H, H-5), 3.70 (dd, 1H, *J*_{3,4} 9.15 Hz, H-3), 4.50 (d, 1H, *J* 11.04, C*H*₂C₆H₅), 4.62 (d, 1H, *J* 11.03, CH₂C₆H₅), 4.72 (d, 1H, *J* 11.03, C*H*₂C₆H₅), 4.92 (d, 1H, *J* 11.04, C*H*₂C₆H₅), 5.61 (dd, 1H, *J*_{2,3} 3.47, H-2), 5.73 (d, 1H, *J*_{1,2} 1.27 Hz, H-1), 7.27 – 7.37 (m, 10H, C₆*H*₅); ¹³C NMR (125.7 MHz, CDCl₃) δ 17.80 (CH₃-5), 20.70, 20.90 (2 × COCH₃), 67.50 (C-2), 71.50, 75.40 (2 × CH₂C₆H₅), 72.70 (C-5), 79.20 (C-3), 79.60 (C-4), 91.10 (C-1), 127.70, 127.80, 127.90, 128.00, 128.30, 128.40, 137.40, 138.10 (CH₂C₆H₅ six signals are isochronous), 168.60, 170.50 (2 × COCH₃).

2-O-Acetyl-1-bromo-3,4-di-O-benzyl-\alpha-L-rhamnopyranose (**22**). To a solution of $21\alpha/\beta$ (500 mg, 1.17 mmol) in dry dichloromethane (7 mL), was added oxalyl bromide^{70,78} (162 µl) was added under argon at -40 °C. After an additional one hour at that temperature, the reaction mixture was kept at room temperature for one hour (TLC eluent F, R_f 0.75). The mixture was concentrated and repeatedly co-evaporated with toluene to give crude product of 20 (500 mg, 96 %). The compound 20 was unstable for storage and was used directly without further purification.

Benzyl (2-*O*-acetyl-3,4-di-*O*-benzyl- α -L-rhamnopyranosyl)-(1 \rightarrow 4)-2,3-di-*O*-benzyl-1-deoxy-1-(prop-2-enyl)- α -D-galactopyranuronate (23). (a) Via 21. Glycosyl acceptor 5 (0.4 mmol), glycosyl donor 19 (α/β) (0.5 mmol), and powdered activated molecular sieves (4Å, 4.0 g) were dried azeotropically with toluene, and then subjected to high vacuum for 2h. The mixture was dissolved in dry dichloromethane (8 mL), and the reaction mixture was stirred for 2 h under argon at room temperature in the dark. After cooling to -70 °C, TMSOTf (83 µl, 0.5 mmol) was added, and stirring was continued for 3 h at that temperature. The reaction mixture was then allowed to warmup to room temperature and stirring was continued for an additional 18 h (TLC eluent F). The reaction mixture was passed through a layer of alkaline alumina by elution with chloroform. The eluate was concentrated to 30 mL and then washed with cold aq sat NaHCO₃ (2 × 15 mL), ice-water (2 × 15 mL), dried and concentrated. The crude residue was purified by HPLC (eluent ethyl acetate gradient 0% \rightarrow 25% in petrol ether v/v) to give disaccharide 23 (R_f 0.55, 18%), donor 21 (R_f 0.48, 26%), and accompanying transesterification product of the acceptor **5** (R_f 0.68, 23%). The NMR data of **25** supported the chemical structure shown in Scheme 4.

(b) Via 22. Glycosyl acceptor 5 (0.4 mmol), glycosyl donor 22 (0.5 mmol), powdered activated molecular sieves (4Å, 4.0 g), and 2,6-di-tert-butyl-4-methylpyridine (0.6 mmol) were dried under high vacuum at ambient temperature for 2h. The solids were then suspended in dry dichloromethane (8 mL), and the reaction mixture was stirred for 2 h under argon at room temperature in the dark. Subsequently, after chilling to -70 °C, silver trifluoromethanesulfonate (141 mg, 0.55 mmol) was added. After stirring for 2h at that temperature, the chilling was terminated and the mixture was stirred for 18h at ambient temperature (TLC eluent B, Rf 0.54). The reaction mixture was then passed through a layer of alkaline alumina by elution with chloroform. The eluate was concentrated to (30 mL) and then washed with cold aq sat NaHCO₃ $(2 \times 15 \text{ mL})$, ice-water $(2 \times 15 \text{ mL})$, dried and concentrated. The residue was purified by HPLC (eluent ethyl acetate gradient $0\% \rightarrow 25\%$ in petrol ether v/v) to give the desired disaccharide 23 in 54% yield as a colourless syrup, ¹H NMR (500 MHz, CDCl₃) δ 1.28 [d, 3H, J 6.4 Hz, CH₃ (Rha)], 2.13 [s, 3H, OCOCH₃ (Rha)], 2.41 (m, 1H, CH₂CHCH₂), 3.40 [t, 1H, $J_{2,3} = J_{3,4} = 9.5$ Hz, H-4 (Rha)], 3.64 [s, 3H, CO₂CH₃ (GalA)], 3.71 - 3.78 [m, 2H, H-3 (GalA), H-5 (Rha)], 3.83 [dd, 1H, J_{1,2} 4.5 Hz, J_{2,3} 7.3 Hz, H-2 (GalA)], 3.88 [dd, 1H, J_{2,3} 3.3 Hz, J_{3,4} 9.5 Hz, H-3 (Rha)], 4.28 [d, 1H, J_{4.5} 3.5 Hz, H-5 (GalA)], 4.37 - 4.41 [m, 1H, H-1 (GalA)], 4.45 [dd, 1H, J_{3.4} 2.5 Hz, H-4 (GalA)], 4.47 (d, 1H, J 11.6 Hz, OCH₂C₆H₅), 4.57 - 4.68 (m, 5H, OCH₂C₆H₅), 4.73 (d, 1H, J 12.0 Hz, OCH₂C₆H₅), 4.91 (d, 1H, J 11.3 Hz, OCH₂C₆H₅), 5.05 [d, 1H, J_{1.2} 1.5 Hz, H-1 (Rha)], 5.05 - 5.14 (4m, 2H, CH₂CH=CH₂), 5.45 [dd, 1H, J_{1,2} 1.8 Hz, J_{2,3} 3.3 Hz, H-2 (Rha)], 5.83 (m, 1H, CH₂CH=CH₂), 7.23 - 7.36 (m, 20H, OCH₂C₆H₅); ¹³C NMR (125.7 MHz, CDCl₃) δ 17.95 [CH₃ (Rha)], 21.06 [OCOCH₃ (Rha)], 31.61 (CH₂CH=CH₂), 51.96 (CO₂CH₃), 68.43 [C-5 (Rha)], 69.02 [C-2 (Rha)], 71.67 [C-5 (GalA)], 71.70 (OCH₂C₆H₅), 72.89 (OCH₂C₆H₅), 72.97 [C-1 (GalA)], 73.38 (OCH₂C₆H₅), 73.70 [C-4 (GalA)], 74.93 (OCH₂C₆H₅), 76.01 [C-2 (GalA)], 76.55 [C-3 (GalA)], 77.63 [C-3 (Rha)], 79.69 [C-4 (Rha)], 98.26 [C-1 (Rha], 116.93 (CH₂CH=CH₂), 127.42, 127.54, 127.59, 127.66, 127.82, 127.91, 128.00, 128.05, 128.08, 128.19, 128.29, 128.38, 128.43, 137.95, 138.05, 138.08, 138.76 (OCH₂C₆H₅ seven signals are isochronous), 134.62 (CH₂CH=CH₂), 169.07 [CO₂CH₃(GalA)], 170.06 [OCO₃CH₃(Rha)]; m/z 879.37216 [M+Na]⁺. Calc. For C₅₂H₅₆O₁₁ M+Na: m/z, 879.37201. Anal.calcd for C₅₂H₅₆O₁₁ (856.99): C, 72.88; H, 6.59. Found: C, 72.70; H, 6.54.

$\label{eq:acetyl-3,4-di-$O$-benzyl-$\alpha$-L-rhamnopyranosyl} (1 \rightarrow 4) - 2, 3 - di - O - benzyl - 1 - deoxy-1-(prop-2-enyl)-α-D-galactopyranuronate (24)$

Glycosyl acceptor **4** (0.4 mmol), glycosyl donor **22** (0.5 mmol), powdered activated molecular sieves (4 Å, 4.0 g), and 2,6-di-*tert*-butyl-4-methylpyridine (0.6 mmol) were dried under high vacuum at ambient temperature for 2h. The solids were then suspended in dry dichloromethane (8 mL), and the reaction mixture was stirred for 2 h under argon at room temperature in the dark. Subsequently, after chilling to -70 °C, silver trifluoromethanesulfonate (141 mg, 0.55 mmol) was added. After stirring for 2h at that temperature, the chilling was terminated and the mixture was

stirred for 18h at ambient temperature (TLC eluent F, $R_f 0.77$). The reaction mixture was then passed through a layer of alkaline alumina by elution with chloroform. The eluate was concentrated to (30 mL) and then washed with cold ag sat NaHCO₃ (2 \times 15 mL), ice-water (2 \times 15 mL), dried and concentrated. After HPLC chromatography (eluent ethyl acetate gradient 0% \rightarrow 25% in petrol ether v/v) the desired disaccharide 24 was obtained in 57% yield as a colorless syrup; $[\alpha]_D^{21} + 29.6$ (c 1.0, in chloroform); ¹H NMR (500 MHz, CDCl₃) δ 1.28 [d, 3H, J 6.4 Hz, CH₃ (Rha)], 2.13 [s, 3H, OCOCH₃ (Rha)], 2.41 (m, 1H, CH₂CH=CH₂), 3.40 [t, 1H, $J_{2,3} = J_{3,4} =$ 9.5 Hz, H-4 (Rha)], 3.64 [s, 3H, CO₂CH₃ (GalA)], 3.71 - 3.78 [m, 2H, H-3 (GalA), H-5 (Rha)], 3.83 [dd, 1H, J_{1,2} 4.5 Hz, J_{2,3} 7.3 Hz, H-2 (GalA)], 3.88 [dd, 1H, J_{2,3} 3.3 Hz, J_{3,4} 9.5 Hz, H-3 (Rha)], 4.28 [d, 1H, J_{4,5} 3.5 Hz, H-5 (GalA)], 4.37-4.41 [m, 1H, H-1 (GalA)], 4.45 [dd, 1H, J_{3,4} 2.5 Hz, H-4 (GalA)], 4.47 (d, 1H, J 11.6 Hz, OCH₂C₆H₅), 4.57-4.68 (m, 5H, OCH₂C₆H₅), 4.73 (d, 1H, J 12.0 Hz, OCH₂C₆H₅), 4.91 (d, 1H, J 11.3 Hz, OCH₂C₆H₅), 5.05 [d, 1H, J_{1.2} 1.5 Hz, H-1 (Rha)], 5.05 - 5.14 (4m, 2H, CH₂CH=CH₂), 5.45 [dd, 1H, J_{1,2} 1.8 Hz, J_{2,3} 3.3 Hz, H-2 (Rha)], 5.83 (m, 1H, CH₂CH=CH₂), 7.23 - 7.36 (m, 20H, OCH₂C₆H₅); ¹³C NMR (125.7 MHz, CDCl₃) δ 17.95 [CH₃ (Rha)], 21.06 [OCOCH₃ (Rha)], 31.61 (CH₂CH=CH₂), 51.96 (CO₂CH₃), 68.43 [C-5 (Rha)], 69.02 [C-2 (Rha)], 71.67 [C-5 (GalA)], 71.70 (OCH₂C₆H₅), 72.89 (OCH₂C₆H₅), 72.97 [C-1 (GalA)], 73.38 (OCH₂C₆H₅), 73.70 [C-4 (GalA)], 74.93 (OCH₂C₆H₅), 76.01 [C-2 (GalA)], 76.55 [C-3 (GalA)], 77.63 [C-3 (Rha)], 79.69 [C-4 (Rha)], 98.26 [C-1 (Rha], 116.93 (CH₂CH=CH₂), 127.42, 127.54, 127.59, 127.66, 127.82, 127.91, 128.00, 128.05, 128.08, 128.19, 128.29, 128.38, 128.43, 137.95, 138.05, 138.08, 138.76 (OCH₂C₆H₅ seven signals are isochronous), 134.62 (CH₂CH=CH₂), 169.07 [CO₂CH₃(GalA)], 170.06 [OCOCH₃(Rha)]; m/z 803.34023 [M+Na]⁺. Calc. for C₄₆H₅₂O₁₁Na: *m/z*, 803.34076. Anal.calcd for C₄₆H₅₂O₁₁ (780.90): C, 70.75; H, 6.71. Found: C, 70.50; H, 6.54.

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